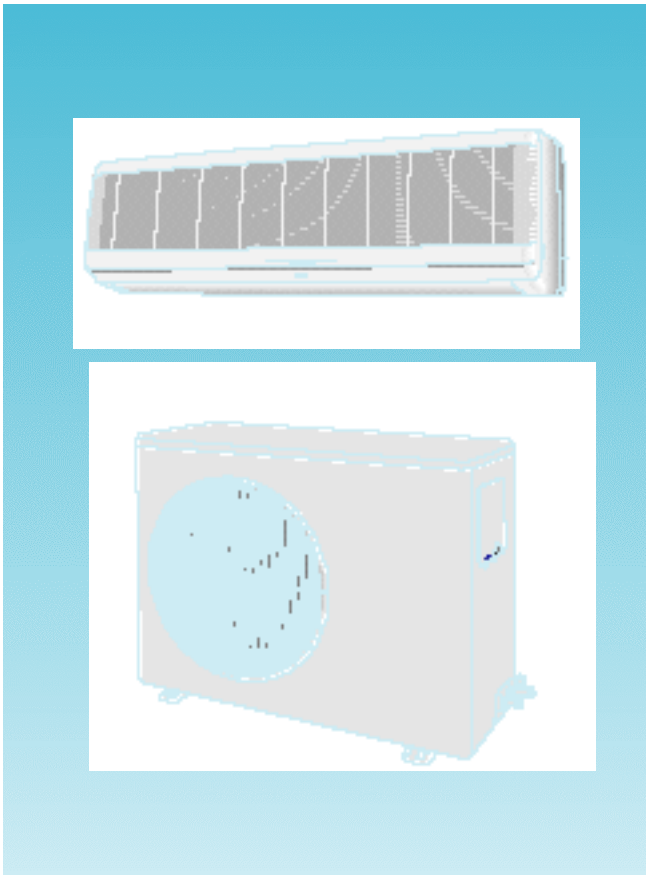
ROOM AIR CONDITIONER

AS180UE
AS181UE
AS18A1UD
AS18A1UE
AS-2408BR

SERVICE Manual

AIR CONDITIONER



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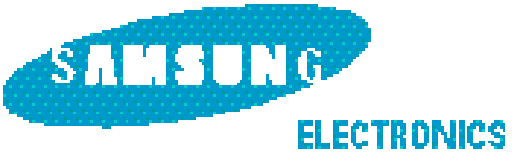

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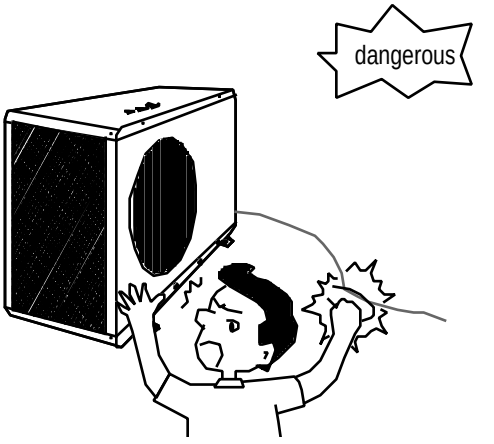
1. Precautions

1) Remove power cable from power outlet.
Remove power cable from an outlet prior to disassembly for repair.
When the power cable is removed wait for at least 1 minute and measure the voltage between the + and - terminal of the large capacity electrolyti capacitor using a tester. Make sure that the voltage is less than DC 10V, then starts repairing.

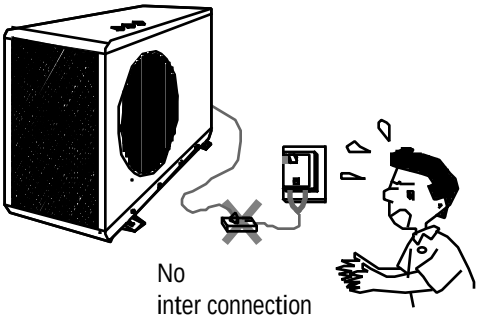


2) Warning about electrical shock
If you cannot avoid checking the circuits with power not disconnected pay special attention not to touch live parts to avoid electric shock.

3) Use proper parts
Use genuine parts of a model if parts need to be replaced. (It is recommended that parts are replaced rather than repaired, to avoid electrical contact. Customers should refrain from repairing parts themselves as this can be extremely dangerous.)

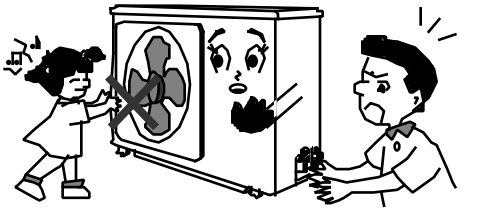
4) Use proper tools
Use proper tools for repair and be familiarized with handling test equipment.
Using worn out tools may result in problems such as intermittent contact, etc.

5) Lead wire or power cable damaged
Check if lead wire or power cord is damaged prior to repair, and replace if damaged.



6) Avoid tapping a power cord
Tapping a power cable or using an extension cord from a power outlet is dangerous and should be avoided. It may result is malfunctioning or fire.

7) Checking insulation
Be sure to check insulation resistance when assembly is completed. (Check insulation resistance between the power cord plug and ground terminal using an ohm meter and check if it is greater than 30MΩ prior to applying the power.)



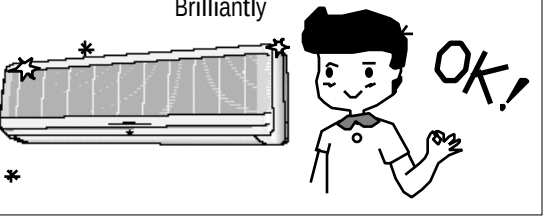
8) Check grounding
Check grounding status and fix it if not sufficient.

9) Check installation condition
Check installation condition and fix insufficient conditions.
If it is still not satisfactory find another area for installation.

10) Child care
It is recommended to have children stay away the units when the repair is being done to avoid accidents.

Cleaning

Clean the unit and the area arount it.
Let the customer know that the unit has been repaired.



MEMO

2. Product Specifications

2-1 AS180UE/AS181UE/AS18A1UE/AS18A1UD/AS-2408BR

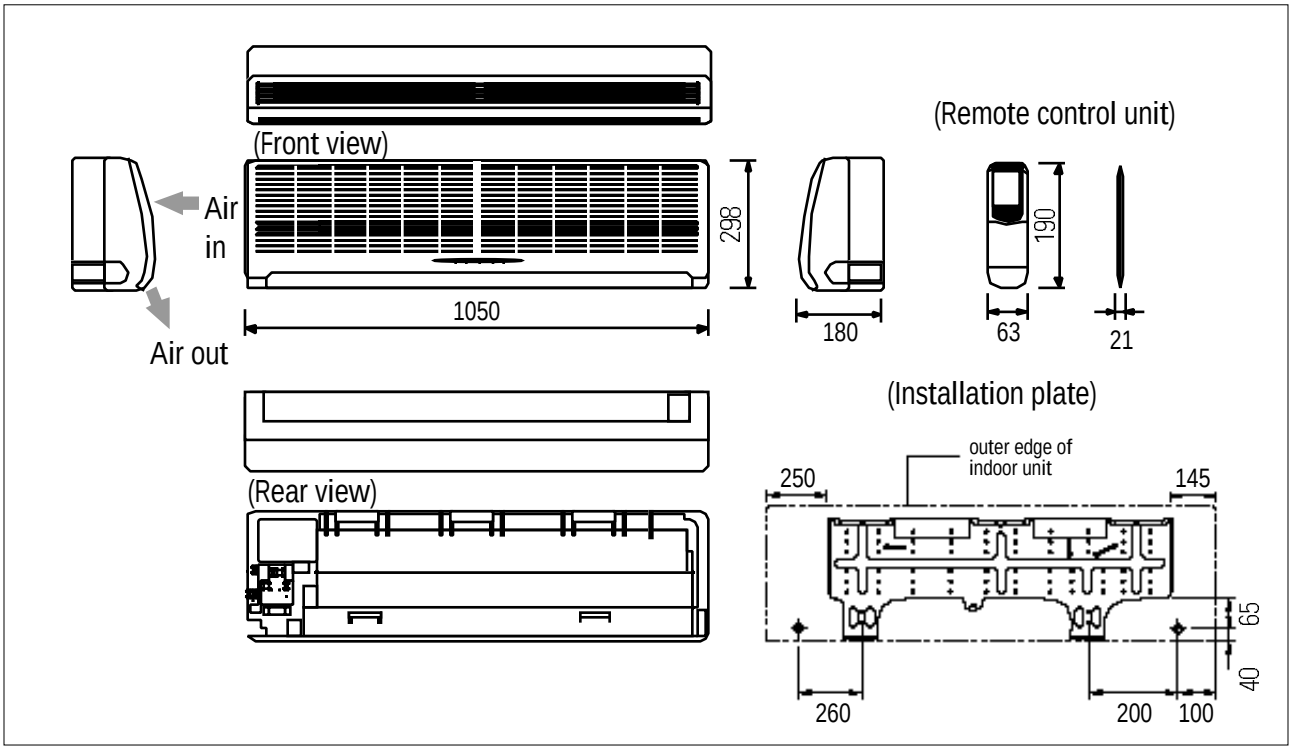
Item				Model	AS180UE/AS181UE/AS18A1UE		AS18A1UD		AS-2408BR	
					Indoor unit	Outdoor unit	Indoor unit	Outdoor unit	Indoor unit	Outdoor unit
Type				-	Wall-mounting		Wall-mounting		Wall-mounting	
Performance	Cooling			BTU/h	17,500(*17,000)		17,000 (5,000W)		22,000	
	Dehumiditying			/h	1.6		1.6		2.8	
	Low temp. heating			BTU/h	-		-		-	
	Air volume	Cooling		m^3/min	13.8		13.8		14.3	
	Noise	Cooling		dB	45	55	45	55	46	56
	Energy efficiency ratio	Cooling		BTU/h.W	9.7(*9.4)		9.2		10.5	
Power Electrical Characteristics	Power			V-Hz	1-220 / 240-50		1-200 / 220-50		1-220-60	
	Power Consumption	Cooling		W	1800		1850		2100	
	Operating Current	Cooling		A	8.0		9.3		10.0	
	Power factor	Cooling		%	93.8 (at 240V)		90.9 (at 220V)		95.4	
	Starting current			A	40		40		50	
	Power cable	Length		m	6.2		6.2		6.2	
		Number of core wire			3G x 2.5mm^2/Area		3G x 2.5mm^2/Area		3G, AWG14	
	Fuse capacity			A	3.15	-	3.15	-	3.15	-
Product	Outer dimension	Width x Height		mm	1050x298x180	787x620x320	1050x298x180	787x620x320	1050x298x180	787x620x320
		x Depth		inch	41.34x11.73x7.09	30.98x24.4x12.6	41.34x11.73x7.09	30.98x24.4x12.6	41.34x11.73x7.09	30.98x24.4x12.6
	Weight			kg	13	46	13	46	13	46
	Coolant pipe	Liquid		OD(mm) x L(m)	ø6.35 x 5		ø6.35 x 5		ø6.35 x 5	
		Coolant		OD(mm) x L(m)	ø12.7 x 5		ø12.7 x 5		ø15.8 x 5	
	Drain hose			ID(mm)x L(m)	ø17 x 2		ø17 x 2		ø17 x 2	
	Compressor	Type			-	Rotary	-	Rotary	-	Rotary
		Motor	Type		-	-	-	-	-	-
			Rated input	W	-	1855	-	1855	-	2157
	Blower	Type			Cross-fan	Propeller	Cross-fan	Propeller	Cross-fan	Propeller
		Motor	Type		Resin	Steel	Resin	Steel	Resin	Steel
			Rated input	W	30	60	30	60	30	60
Heat exchanger					2Row 12Step	2Row 24Step	2Row 12Step	2Row 24Step	2Row 12Step	2Row 24Step
Coolant control unit						CAPILLARY TUBE		CAPILLARY TUBE		CAPILLARY TUBE
Freezer oil capacity				cc		600		600		600
Coolant to charge(R-22)				g	1,580		1,180		1,650	
Cooling test Condition					INDOOR UNIT : DB 27°C WB19°C OUTDOOR UNIT : DB35°C WB24°C				INDOOR UNIT : DB 27°C WB19.5°C OUTDOOR UNIT : DB35°C WB24°C	
Maximum operation Condition					INDOOR UNIT : DB 32°C WB23°C OUTDOOR UNIT : DB 43°C WB26°C				INDOOR UNIT : DB 32°C WB22.5°C OUTDOOR UNIT : DB 43°C WB25.5°C	

"*" : Tailand Only

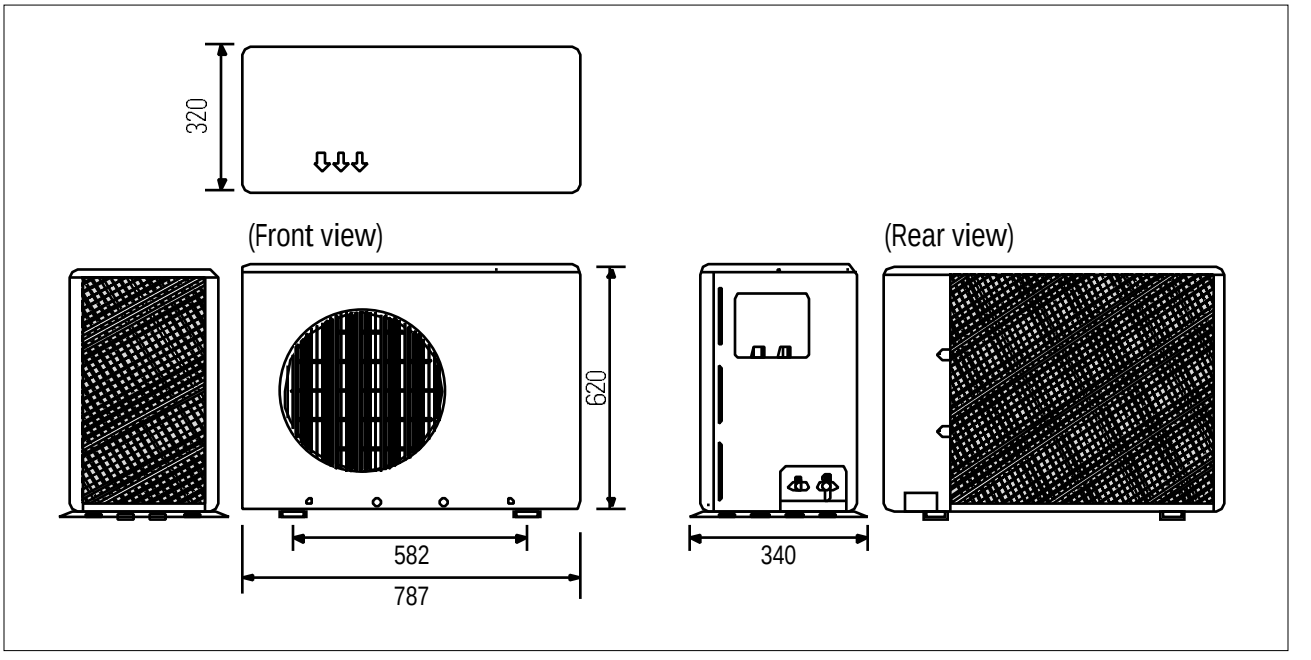
2-2 Dimensions

2-2-1 Indoor Unit

unit : mm



2-2-1 Outdoor Unit



3. Operating Instructions and Installation

3-1 Operating Instructions

3-1-1 Name & Function of Key in remote controller

NO	NAMED OF KEY		FUNCTION OF KEY	
1	ON/OFF		▻ Use this button to start and stop air conditioner.	ONE SHOT KEY
2	MODE		▻ Each time you press this button, MODE is changed in the following order. "AUTO"→"COOL"→"DRY"→"FAN"	ONE SHOT KEY OR CONTINUOUS KEY
3	TURBO		▻ Use this button to provide heavy duty cooling for 30 minutes.	ONE SHOT KEY
4	MILD		▻ Use this button to provide pleasant cooling for 3 hours.	ONE SHOT KEY
5	Q. TIMER		▻ Set up the reserve or cancel the timer on and timer off quickly.	ONE SHOT KEY OR CONTINUOUS KEY
6	FAN SPEED		▻ Each time you press this button, FAN SPEED is changed in the following order. "AUTO"→" ▮(L)"→" ▮▮▮(ME)"→" ▮▮▮▮(HI)"→NATURAL	ONE SHOT KEY OR CONTINUOUS KEY
7	SWING	SET	▻ Adjusts air flow vertically. Each time you press this button, BLADE-H rotates by 8° (Changable range 50°).	ONE SHOT KEY OR CONTINUOUS KEY
		AUTO	▻ Each time you press this button, BLADE-H rotates within 35° and stop.	ONE SHOT KEY
8	TIME		▻ Without regard to ON/OFF condition in remote controller, use this button to set current time. Adjust the current time using ▲TIME ▼ button. (Data can be transmitted after setting up the time)	ONE SHOT KEY
9	TIMER/CANCEL		▻ Use this button to reserve or cancel the timer on and timer off.	ONE SHOT KEY
10	TIMER	ON	▻ Set up the time that operation start.	ONE SHOT KEY
		OFF	▻ Set up the time that operation stop.	
11	TIME	▲(UP)	▻ If the ▲ TIME button is pressed once, the time increase by one minute during the time set mode, and ten minutes during the timer set mode.	ONE SHOT KEY OR CONTINUOUS KEY
		▼(DOWN)	▻ If the TIME ▼ button is pressed once, the time decrease by one minute during the time set mode, and ten minutes during the timer set mode.	ONE SHOT KEY OR CONTINUOUS KEY
12	TEMP	▲(UP)	▻ If the ▲ button is pressed once, the setting temperature is increased by 1°C.	ONE SHOT KEY OR CONTINUOUS KEY
		▼(DOWN)	▻ If the ▼ button is pressed once, the setting temperature is decreased by 1°C.	
13	SLEEP		▻ Use this button for sleep operation. (The SLEEP mode can be selected at COOL mode.	ONE SHOT KEY

3-1-2 Main controller function.

1. AUTO MODE: In this mode, operation mode (COOL) is selected automatically by the room temperature of initial operation.

Operation Type
Cool Operation (Set Temp:24°C + ΔT)

   ΔT= -1°, -2°C, 0°C, +1°C, +2°C
   ΔT is controlled by setting temperature up / down key of remote controller

2. COOL MODE: The unit operates according to the difference between the setting and room temperature.
   The setting temperature range is 18°Cthrough 30°C.

3. DRY MODE: The unit is operated at compressor on state regardless of room temperature for an initial 30 minutes of dehumidification operation, and the indoor fan motor is automatically operated due to the temperature difference between the room temperature and set temperature.
   The compressor is automatically controlled due to the temperature difference between room temperature and set temperature after operation of 30 minutes.
   * Set temperature: 18°C~30°C
   * Protective function: Low temperature release. (Prevention against freeze)

4. TURBO MODE: This mode is available only in AUTO, COOL mode.
   When this button is pressed at first, the air conditioner is operated “powerful” state for 30 minutes regardless of the set temperature, room temperature.
   When this button is pressed again, or when the operating time is 30 minutes, turbo operation mode is canceled and returned to the previous mode.

5. MILD MODE: This mode is available only in AUTO, COOL mode.
   When this button is pressed at first, the air conditioner is operated in its current state for 3 hours.
   The setting temperature is automatically raised by 3°C.
   When this button is pressed again or when the operating time is 3 hours, mild operation mode is canceled and returned to the previous mode.

6. SLEEP MODE: Sleep mode is available only in COOL mode.
   The operation will stop after 6 hours.
   * In COOL mode : The setting temperature is automatically raised by 1°C each 1hour
   When the temperature has been raised by total of 2°C, that temperature is maintained.

7. FAN SPEED: Manual (3 step), Auto (4 step), Natural
   Fan speed automatically varies depending on both the difference between setting and the room temperature.

8. COMPULSORY OPERATION:
   For operating the air conditioner without the remote controller.
   The operating is the same function that AUTO MODE in the remote controller.
   * Set temperature: 22°C

9. SWING: BLADE-H is rotated vertically by the stepping motor.
   * Memory louve: When ON / OFF button is pressed at stop state, the BLADE-H returns to its original location which is operating state before stop.
   * Swing auto: The BLADE-H can rotate within about 35° in the original position set by the SWING SET button.
   * Swing set: Press the SWING SET button, then the blade rotates vertically by 8°
   The BLADE-H location is dispalyed on REMOTE CONTROL. (total 7 steps)

10. Q.TIMER: Q. timer (quick timer) allows reservation or cancel the timer on and timer off quickly.
    When Q.timer button is pressed at operating state, LCD displays the polling state sequentially.
    The LCD also displays the time remaining.

11. TIMER: The air conditioner is turned ON / OFF at a specified time using TIMER ON / OFF.
    * Timer LED lights on.

12. SELF TEST
    * Interruption of electric power and Power on.
    * Abnormal condition of the room sensor.
    * Indoor unit fan motor lock.
    * Abnormal condition of the indoor unit's heat exchanger sensor.

13. TIME SHORTENING: If the "Time short" connector pin is shorted on the main P. C. B, the compressor's three minutes delay function is cancelled, and each operation time is shortened to one fiftieth of its original time.

14. BUZZER SOUND: Whenever the ON / OFF button is pressed or whenever change occurs to the condition which is set up or select, the compulsory operation mode, buzzer is sounded "beep".

3-2 Installation

3-2-1 Selecting Area for Installation

Select an area for installation that is suitable to the customer's needs.

3-2-1(a) Indoor Unit

1. Make sure that you install the indoor unit in an area providing good ventilation. It must not be blocked by an obstacle affecting the airflow near the air inlet and the air outlet.
2. Make sure that you install the indoor unit in an area allowing good air handling and endurance of vibration of the indoor unit.
3. Make sure that you install the indoor unit in an area where there is no source of heat or vapor nearby.
4. Make sure that you install the indoor unit in an area from which hot or cool air is spread evenly in a room.
5. Make sure that you install the indoor unit in an area away from TVs, audio units, cordless phones, fluorescent lighting fixtures and other electrical appliances (at least 1 meter).
6. Make sure that you install the indoor unit in an area which provides easy pipe connection with the outdoor unit, and easy drainage for condensed water.
7. Make sure that you install the indoor unit in an area which is large enough to accomodate the measurements shown in figure on the next page.

3-2-1(b) Outdoor Unit

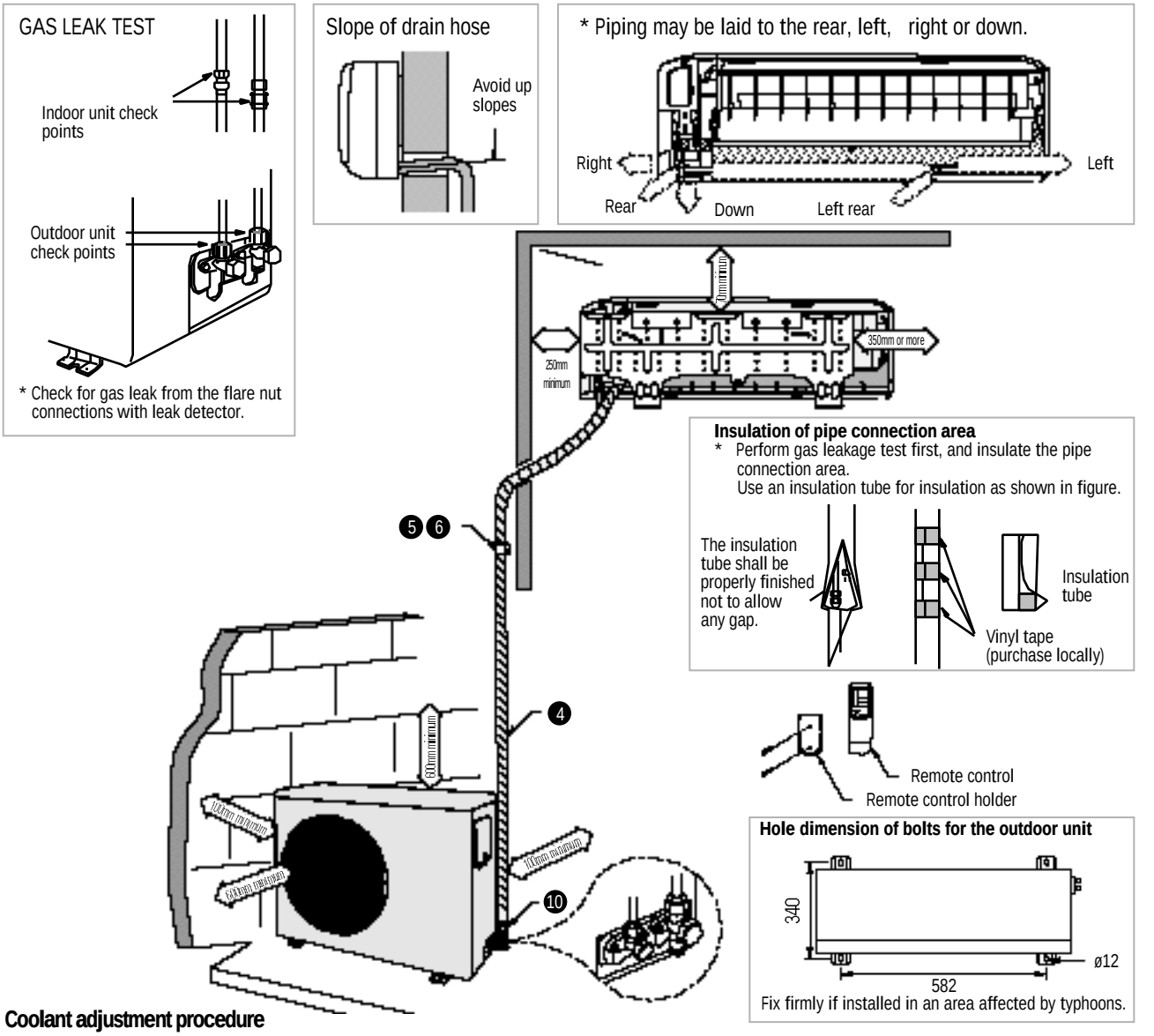
1. Make sure that you install the outdoor unit in area not exposed to the rain or direct sun light.
   (Install a separate sunblind if exposed to direct sun light.)
2. Make sure that you install the outdoor unit in area allowing good air moment, not amplifying noise or vibration, especially to avoid disturbing neighbours.
   (Fix the unit firmly if it is mounted in a high place.)
3. Make sure that you install the outdoor unit in area providing good ventilation and which is not dusty. It must not be blocked by any obstacle affecting the airflow near the air inlet and the air outlet.
4. Make sure that you install the outdoor unit in area free from animals or plants.
5. Make sure that you install the outdoor unit in area not blocking the traffic.
6. Make sure that you install the outdoor unit in area easy to drain condensed water from the indoor unit.
7. Make sure that you install the outdoor unit in area which provides easy connection within the maximum allowable length of a coolant pipe (10 meters).
   Note
   1. Add 10 grams of refrigerant (R-22) for every 1 meter if the pipe length exceeds the standard pipe length of 5 meters.
   2. Maintain a height between the indoor and outdoor units of less than 3 meters.
8. Make sure that you install the outdoor unit in an area which is large enough to accommodate the measurements shown in figure on the next page.

3-2-1(c) Remote Control Unit

1. Make sure that you install the remote control unit in an area free from obstacles such as curtains etc, which may block signals from the remote control unit.
2. Make sure that you install the remote control unit in an area not exposed to direct sunlight, and where there is no source of heat.
3. Make sure that you install the remote control unit in an area away from TVs, audio units, cordless phones, fluorescent lighting fixtures and other electrical appliances (at least 1 meter).

Caution :
It is harmful to the air conditioner if it is used in the following environments: greasy areas (including areas near machines), salty areas such as coast areas, areas where sulfuric gas is present such as hot spring areas. Contact your dealer for advice.

3-2-2 Installation diagram of indoor unit and outdoor unit


GAS LEAK TEST
Indoor unit check points
Outdoor unit check points
* Check for gas leak from the flare nut connections with leak detector.
Slope of drain hose
Avoid up slopes
* Piping may be laid to the rear, left, right or down.
Right
Left
Rear
Down
Left rear
100mm minimum
350mm or more
250mm minimum
5 6
4
10
80mm minimum
100mm minimum
100mm minimum
100mm minimum
Insulation of pipe connection area
* Perform gas leakage test first, and insulate the pipe connection area.
Use an insulation tube for insulation as shown in figure.
The insulation tube shall be properly finished not to allow any gap.
Insulation tube
Vinyl tape (purchase locally)
Remote control
Remote control holder
Hole dimension of bolts for the outdoor unit
340
582
ø12
Fix firmly if installed in an area affected by typhoons.

Coolant adjustment procedure

Class	At installation		At installation	
Connection pipe lengh	Air-purge method	Coolant adjustment	Air purge method	Refrigerant quantity
5m max	Refer to the detailed air-purge procedure.	unnecessary	Purge air using a vacuum pump or an additional coolant cylinder.	See table right.
5~10m		Add 10g of coolant <R-22> for every 1m. (Refer to the detailed coolant charge procedure.)		Add 10g of coolant <R-22> for every 1m. (Refer to the detailed coolant charge procedure.)

kg · cm

Coolant adjustment procedure

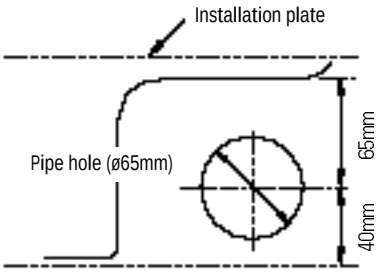
Outer diameter	Fixing torque	Final torque
ø6.35mm	160	200
ø12.7mm	500	550
ø15.8mm	700	750

Tighten the flare nut by hand first, and tighten firmly with a spanner

3-2-2(a) Fixing the Installation Plate

CUTTING A HOLE

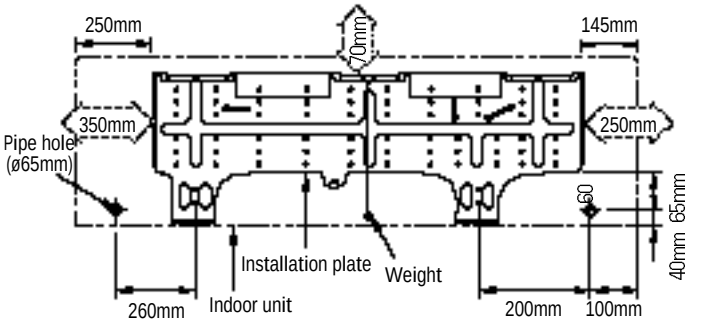
When the refrigerant piping are hooked up from the rear.



▶ Determine the pipe hole position for installation and drill the pipe hole (65mm inner diameter) so that it slants slightly downward.

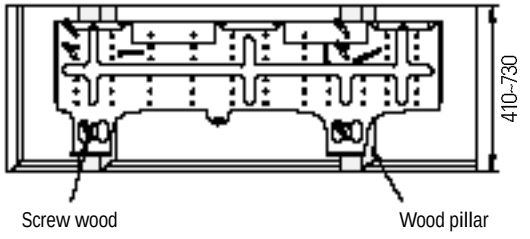
MOUNTING THE INSTALLATION PLATE

When the installation plate is directly mounted on the wall.



1. Install the installation plate horizontally on structural members (studs, etc.) in the wall.
2. To mount the installation plate on a concrete wall with anchor bolts, utilize the anchor bolt holes as illustrated in the left figure.
3. When the anchor bolts are already driven in the wall, also utilize the anchor bolts holes to secure the installation plate. (If an anchor bolt is too long, adjust the projecting length to 20mm or less.)

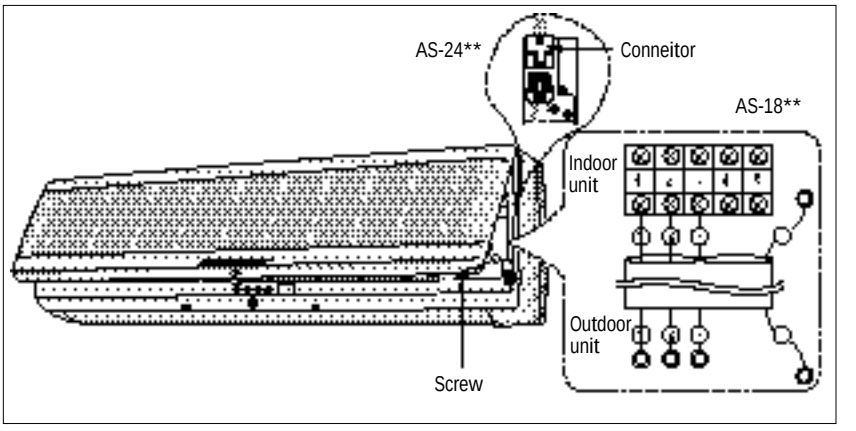
Mounting at the window frame.



1. As the left Fig.
   Fix the wood pillar at the wood frame and install installation plate with screw tap.
2. Fix the wood pillar with enough strength to bear the weight of the indoor unit.

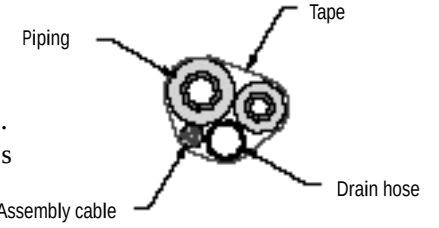
3-2-2(b) Wiring connection(Indoor unit)

1. Open the Grille and remove the screw securing the cover.
2. AS-18**: Pass the assembly cable through the rear of the indoor unit and connect the assembly cable to terminals 1~3.
   *Each wire is labelled with the corresponding terminal number.
   AS-24**: Firmly connet the cable connector with connector.(6pin, 4-cable)
3. Assembly every parts by contrary order to disassembly.



3-2-2(c) Piping and drain hose installation

1. Fix the drain hose right the refrigerant piping.
2. Be careful not to form a slack of the drain hose.
3. Do not allow the piping to jut out from the back of the indoor unit.
4. Insulate both of the refrigerant pipings so that dewing and troubles may not happen.
5. Be careful in bending the pipes. The bending radius must be 100mm or larger.



A.Right-hand connection with piping

1. Cut out the knock-out piece from the rightside of the rear body with a knife, etc. Smooth the cut edges.
2. Cut out the Holder-pipe slit part.
3. Support the above section to be bent with your hand and bend the pipes there.

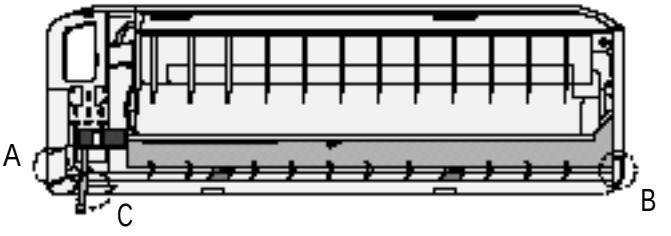
B.Left-hand connection with piping

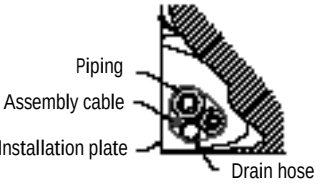
1. Cut out the knock-out piece from the leftside of the rear body with a knife, etc. Smooth the cut edges.

C.Under-side connection with piping

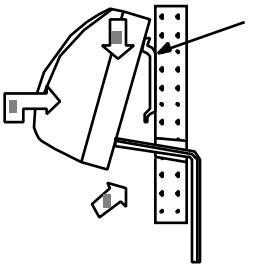
1. Cut out the knock-out piece from the underside of the rear body with a knife, etc. Smooth the cut edges.
2. Cut out the Holder-pipe on its slit part.

Set the drain hose in the inner part of the indoor unit and the assembly cable in lower part of it. Wind tape round them.





3-2-2(d) Indoor unit installation



1. Pass the pipes through the hole in the wall and hook the indoor unit to the installation plate at the upper and lower hooks.
2. Move the indoor unit to the right and left to make sure that the unit is securely hooked on to the installation plate.

DRAINAGE

1. Run the drain hose sloped downward.
2. Do not install the drain hose as illustrated below.

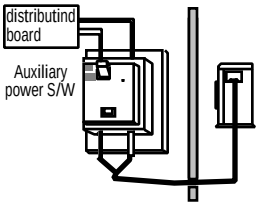
Do not form a rise | Do not put the drain hose end into water | Do not wave the hose | Keep a distance at least 5cm or more | Do not put the drain hose end in the ditch

3. Put water in the drain pan and make sure that the water is drained outdoor.
4. When connecting the extension drain hose, insulate the inside part of the extension drain hose with shield.

3-2-2(e) Wiring connection(outdoor unit)

AUXILIARY POWER S/W

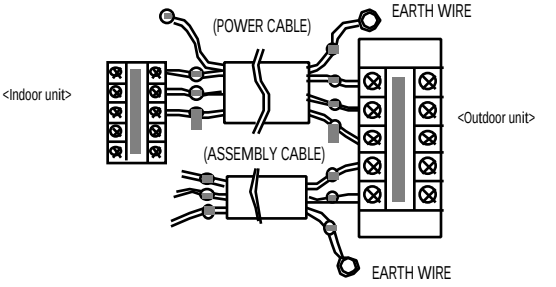
Auxiliary power S/W should be installed near indoor unit so that each access is possible.
Main/Outdoor unit power cords are connected to upper/lower terminal of auxiliary power S/W.



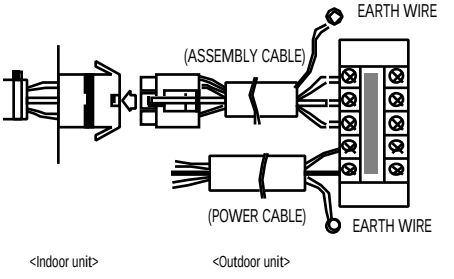
WIRING CONNECTION

Indoor unit connector wire should be connected to both indoor unit connector (terminal board) and outdoor unit terminal board as shown in the figure below.

AS-18**



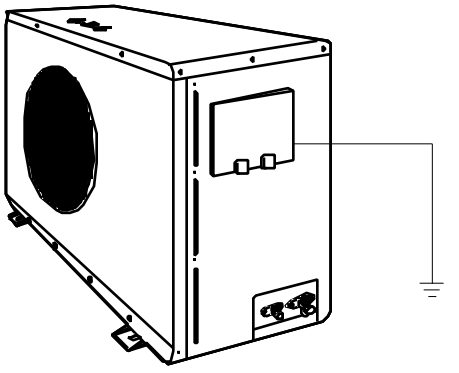
AS-24**



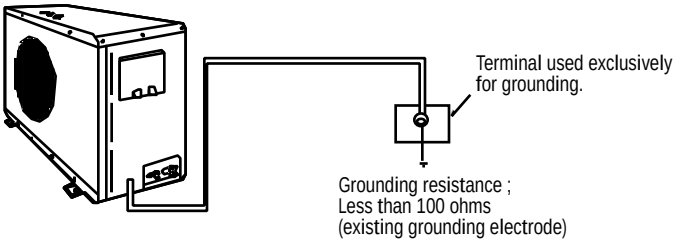
3-2-2(f) Grounding

(The Parts for this work are optional.)

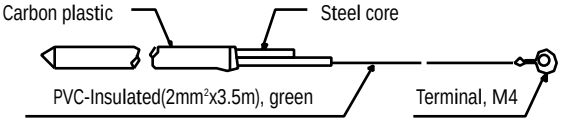
- A grounding terminal can be found on the outdoor unit as illustrated.

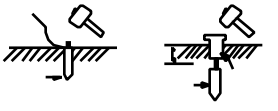


1. When an existing grounding terminal is avilable.
   (Grounding wire of ø1.6mm or larger<solid wire>or 2mm² or larger <standard wire>)



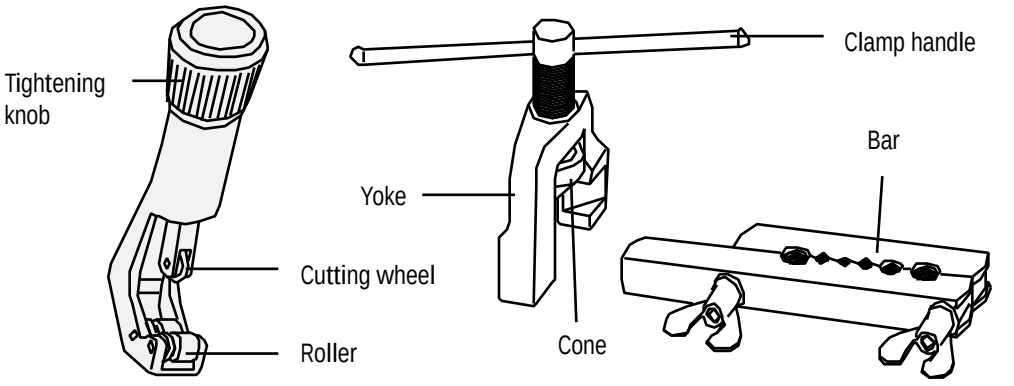
2. Use of a grounding electrode.
   - Specifications of grounding electrode.



No.	JOB	EXPLANATION	PRECAUTIONS
1	Determine the grounding position.	• Suitable location a) Place that is always dank. b) Hard soil rather than loose sandy soil. • Unsuitable location a) Where there are underground structures or facilites such as gas pipes, water pipes, telephone lines, underground cables, etc. b) A place 2m or less from the lightning arrester grounding electrode and its cable.	• Avoid sandy or gravelly soil as its grounding resistance is high. • The grounding wire for the telephone line cannot be used for the grounding of the air conditioner. • When the grounding electrode is to be installed under a place with heavy traffic, its wire must be connected firmly with the utmost care.
2	Drive the grounding electrode into position.	a) Dig a hole to the size illustrated, and drive in the grounding electrode. b) Cover the top of the grounding electrode with excavated soil.	
3	Put the grounding wire in order.	a) If the grounding wire is too short, connect an extention lead to it. Solder the joint and wrap it with tape. b) Fasten the grounding wire with staples.	• The grounding wire should be a green insulated wire of ø1.6mm or 2mm² or larger. • The soldered joint should not be buried underground.
4	Check the workmanship, and provide corrective measures if necessary.	a) After grounding work, measure the grounding resistance with a grounding resistance tester. b) If the resistance is above a specified level, drive the grounding electrode in deeper or increase the number of grounding electrodes.	
5	Connect the grounding wire to the air conditioner.	Secure the grounding wire to the grounding terminal of the air conditioner	

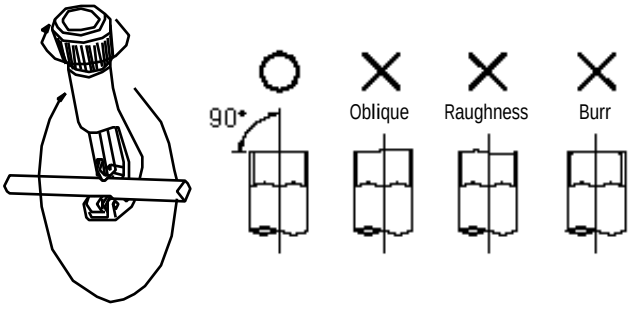
3-2-2(g) Flare modification

- Tools used



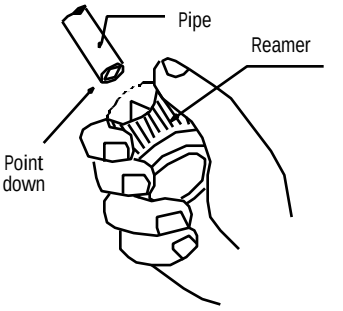
- Flare modification procedure

1) Cut the pipe using a pipe cutter.

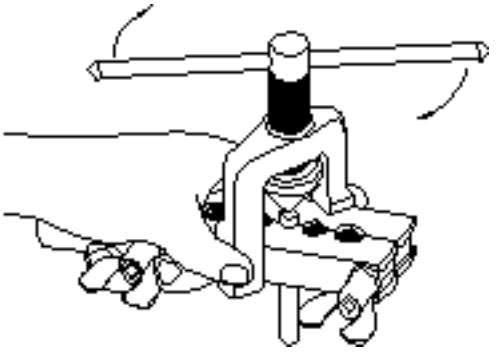


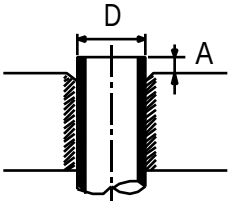
2) Remove burrs at the tip of the pipe cut.

Caution : Burrs not removed may result in leakage of gas.



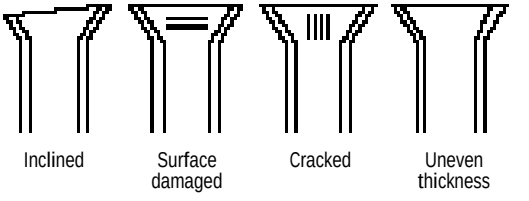
3) Insert a flare nut into the pipe and modifty flare.





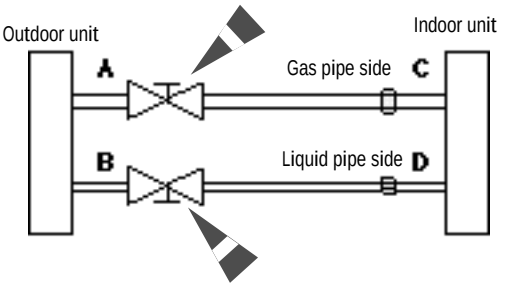
Outer diameter	A(mm)
ø6.35mm	1.3
ø12.7mm	2.0
ø15.8mm	2.2

- Unproper flaring



3-2-2(h) Air-Purge Procedure

1. Connect each assembly pipe to the appropriate valve on the outdoor unit and tighten the flare nut.



↓

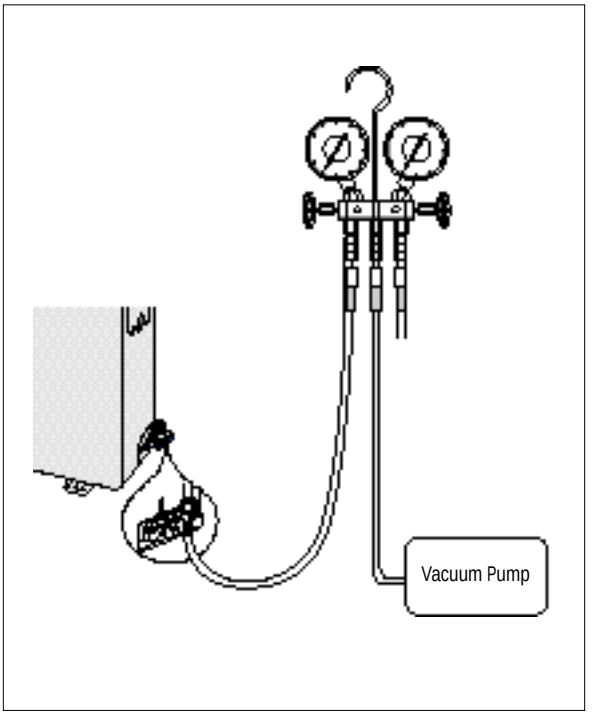
2 Connect the charging hose of low pressure side of manifold gauge to the packed valve having a service port (3/8" or 1/2" Packed valve) as shown at the figure.

↓

3 Open the valve of the low pressure side of manifold gauge counter-clockwise.

↓

4. Purge the air from the system using vacuum pump for about 10 minutes.
   - Close the valve of the low pressure side of manifold gauge clockwise.
   - Remove the hose of the low pressure side of manifold gauge.

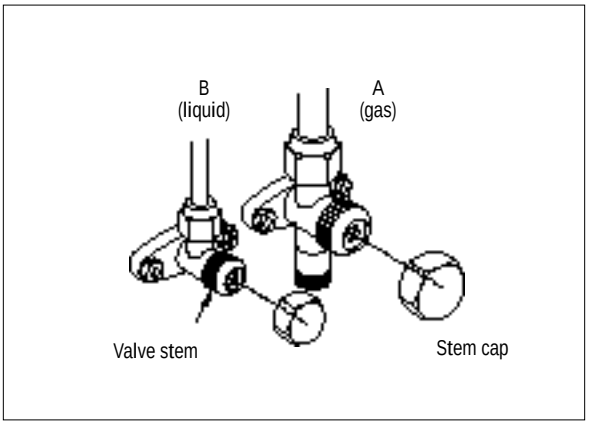


↓

5. Set valve cork of both liquid side and gas side of packed valve to the open position.

↓

6. Mount the valve stem nuts to the 2-way and 3-way valve. And mount the service port cap to 3-way valve.



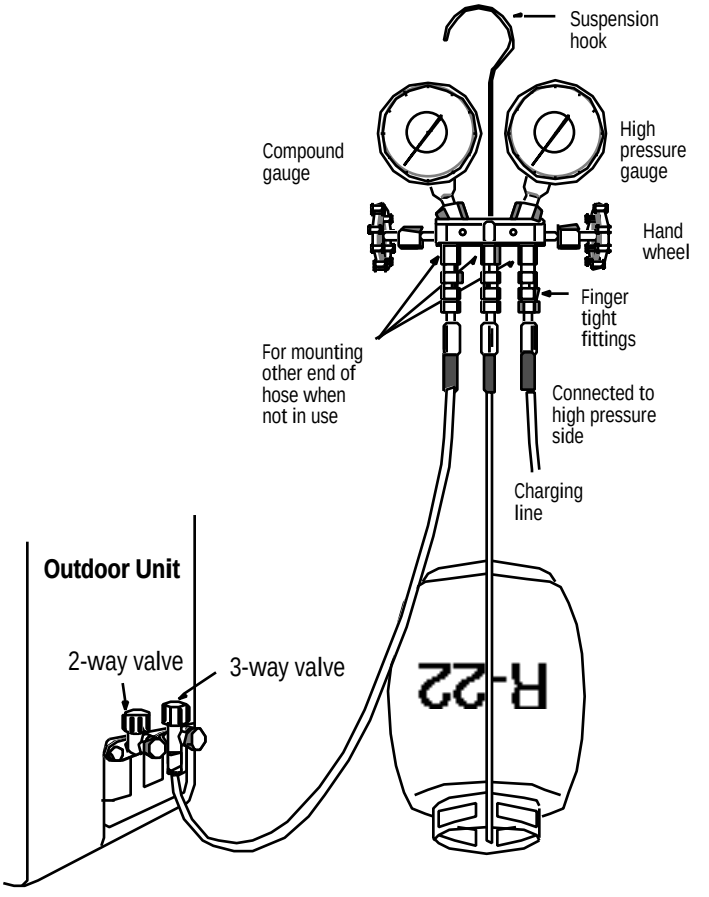
↓

7. Check for gas leakage.
   - At this time, especially check for gas leakage from the 3-way valve's stem nuts, and from the service port cap.

3-2-2(i) Refrigerant Refill

• Fill the airconditioner with coolant, or refill when necessary during use.

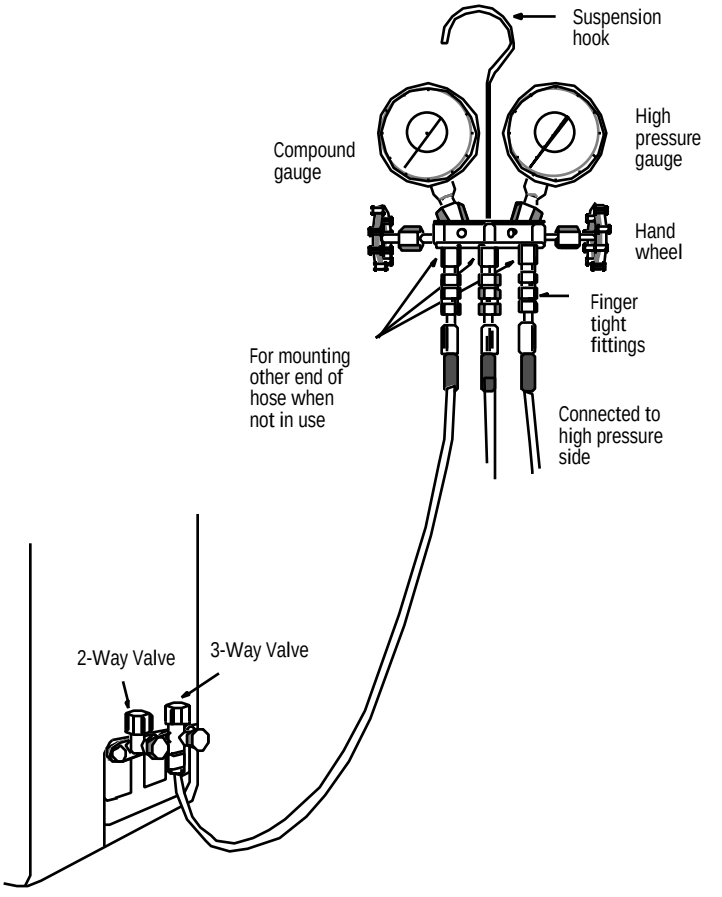
1. Purge air(for new installation only).
2. Turn the 3-way valve clockwise to close, connect the pressure gauge(low pressure side) to the service valve, and open the 3-way valve again.
3. Connect the tank to refill with Refrigerant
4. Set the unit to cool operation mode.
5. Check the pressure indicated by the pressure gauge(low pressure side).
   * Standard pressure is should be 4.0~5.0kg/cm^2 in a regular, high operation mode.
6. Open the coolant tank and fill with coolant until the rated pressure is reached.
   * It is recommended not to pour the coolant in too quickly, but gradually while operating a pressure valve.
7. Stop operation of the airconditioner.
8. Close the 3-way valve, disconnect the pressure gauge, and open the 3-way valve again.
9. Close the cap of each valve.



3-2-2(j) "Pump Down" Procedure

- 'Pump down' shall be carried out when an evaporator is replaced or when the unit is relocated in another area.

1. Remove the caps from the 2-way valve (B) and the 3-way valve(A).
2. Turn the 3-way valve clockwise to close and connect a pressure gauge(low pressure side) to the service valve, and open the 3-way valve again.
3. Set the unit to cool operation mode. (Check if the compressor is operating.)
4. Turn the 2-way valve clockwise to close.
5. When the pressure gauge indicates "0" turn the 3-way valve clockwise to close.
6. Stop operation of the airconditioner.
7. Close the cap of each valve.



Relocation of the airconditioner

- Refer to this procedure when the unit is relocated.

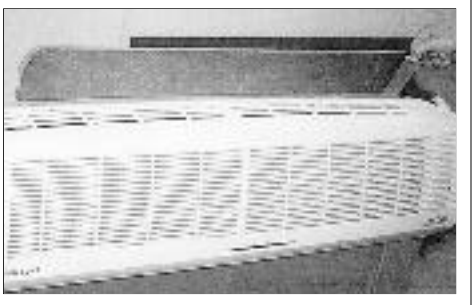
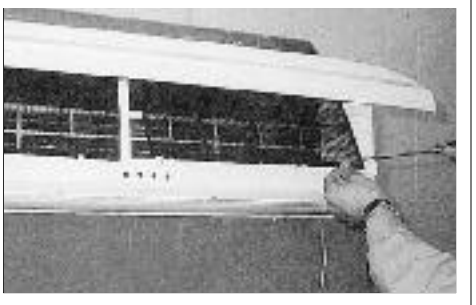
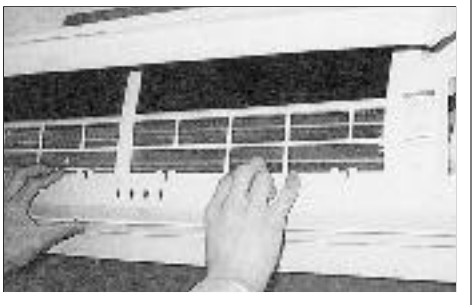
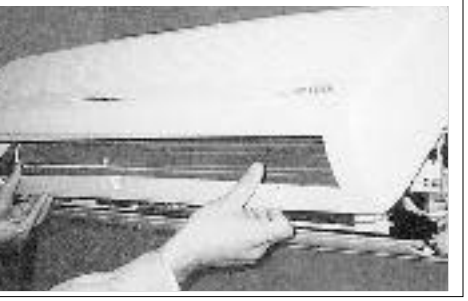
1. Carry out the pump down procedure (Refer to the details of 'pump down').
2. Remove the power cord.
3. Disconnect the assembly cable from the indoor and outdoor units.
4. Remove the flare nut connecting the indoor unit and the pipe.
   At this time, cover the pipe of the indoor unit and the other pipe using a cap or vinyl plug to avoid foreign materal entering.
5. Disconnect the pipe connected to the outdoor unit.
   At this time, cover the valve of the outdoor unit and the other pipe using a cap or vinyl plug to avoid foreign material entering.
6. Make sure you do not bend the connection pipes in the middle and store together with the cables.
7. Move the indoor and outdoor units to a new locatioon.
8. Remove the mounting plate for the indoor unit and move it to a new location.

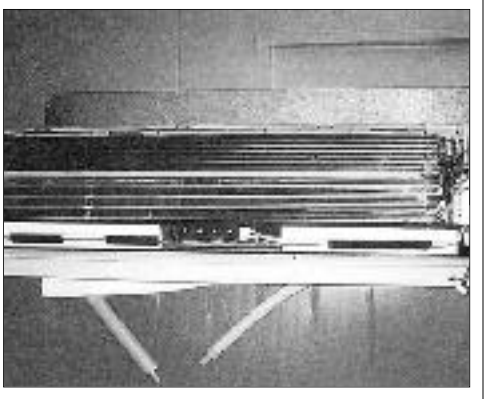
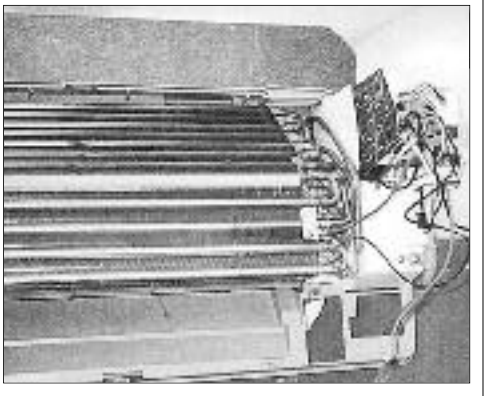
MEMO

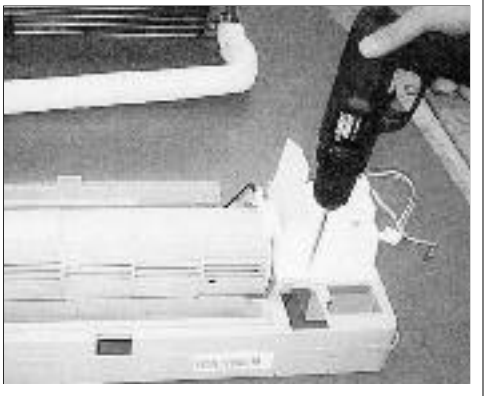
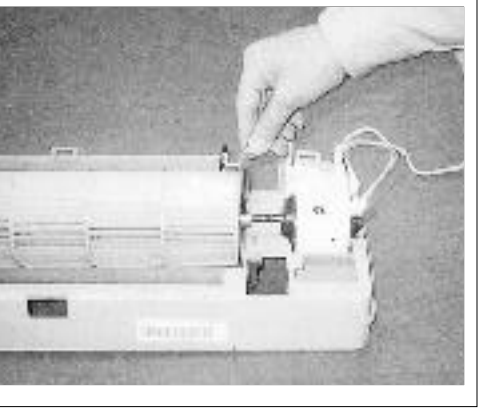
4. Disassembly and Reassembly

Stop operation of the airconditioner and remove the power plug from the wall outlet before repairing the unit

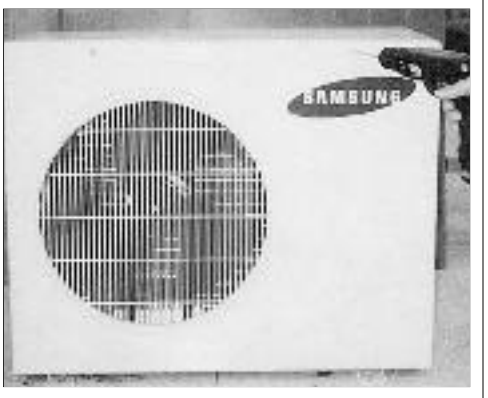
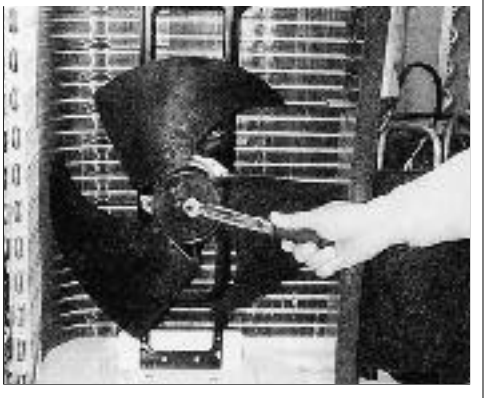
4-1 Indoor Unit

No	Parts	Procedure	Remark
①	Front Grille	1) Stop the air conditioner operation and block the main power. 2) Seperate the tape of front. Panel upper.	
		3) Contract the second finger to the left and right handle and pull to open the inlet grille. 4) Take the left and right filter out. 5) Loosen one of the right fixing screw and seperate the terminal cover.	
		6) Open the cover screw and loosen three fixing screws of front grille.	
		7) Pull the upper left and right of discharge softly for the outside cover to be pulled out.	
		8) Pull softly the lower part of discharge and push it up **Caution:** Assemble the front panel and fix the hooks of left and right.	

No	Parts	Procedure	Remark
②	Filter Frame	1) Loosen the left and right screw of the Holder Filter, and Separate the Holder Filter.	
③	Ass'y Tray Drain	1) Do ①, ②, above. Separate the holder at the rear side of Indoor unit. 2) Take the display PCB out. (Center of indoor unit). 3) Loosen three fixing screws of left and right. 4) Pull tray drain out from the back body.	
④	Main PCB	1) Do ①, ②, ③, above 2) Take all the connector of PCB (2 piece) upper side out.	

No	Parts	Procedure	Remark
⑤	Heat Exchanger	1) Do "①②③④", above. 2) Loosen the left screws of the heat exchanger. Lifting the heat exchanger up a little to push the up side for separation from the indoor unit	
⑥	Fan Motor and Cross Fan	1) Do "①②③④⑤", above. 2) Loosen the fixing two screws and separate the motor holder. 3) Loosen the fixing screw of motor fan. (By use of M3 wrench) Separate the motor from the fan. Separate the fan motor the left holder bearing.	 

4-2 Outdoor Unit

No	Parts	Procedure	Remark
①	Cabinet	1) Turn off the unit and remove the power cable 2) Remove the top cover. 3) Remove the control box cover. 4) Unplug the ass'y cable. 5) Remove the cabi-side. 6) Remove the cabi-front. * When you assemble the parts, check if the each parts and electric connectors are fixed firmly.	
②	Fan Motor & Propeller Fan	1) Do Procedure ① above. 2) Remove the nut flange. (Turn to the right to remove as it is a left turned screw) 3) Disassemble the propeller fan.	

5. Troubleshooting

5-1 Items to be checked first

1) The input voltage should be 198-264VAC.
   The air conditioner may not operate properly if the voltage is out of this range.
2) The indoor unit and the outdoor unit shall be linked by 4 cables.
   Check the terminals if the indoor unit and outdoor unit are properly linked by the same number of cables.
   Otherwise the air conditioner may not operate properly.
3) If a problem occurs as described in the table below, it is a symptom not related to the malfunction of the air conditioner.

NO	Operation of air conditioner	Explanation
1	The operation indication LED (Green) blinks when a power plug of the indoor unit is plugged in for the first time.	It indicates power is on. The LED stops blinking if the operation ON/OFF button on the remote control unit is pushed.
2	• In a COOL operation mode, the compressor does not operate at a room temperature than the setting temperature that the compressor should operate.	• In happens after a delay of 3 minutes when the compressor is reoperated. The same phenomenon occurs when a power is on. • As a phenomenon that the compressor is reoperated after a delay of 3 minutes, the indoor fan is adjusted automatically with reference to a temperature of the air blew
3	Fan speed setting is not allowed in AUTO or DRY mode.	• The speed of the indoor is changed automatically in DRY mode. • Fan speed is 4 steps is selected automatically in AUTO mode.
4	Compressor stops operation intermittently in DRY mode.	Compressor operation is controlled automatically in DRY mode depending on the room temperature.
5	Timer LED only of the indoor unit lights up and the air conditioner does not operate.	Timer is being activated and the unit is in ready mode. The unit operates normally if the timer operation is cancelled.
6	The compressor stops intermittently in a COOL mode or DRY mode, and fan speed of the indoor unit decreases.	The compressor stops intermittently or the fan speed of the indoor unit decreases to prevent inside/outside air frozen depending on the inside/outside air temperature.

4) Indoor unit observes operation condition of the air conditioner, and displays self diagnosis details on the display panel.

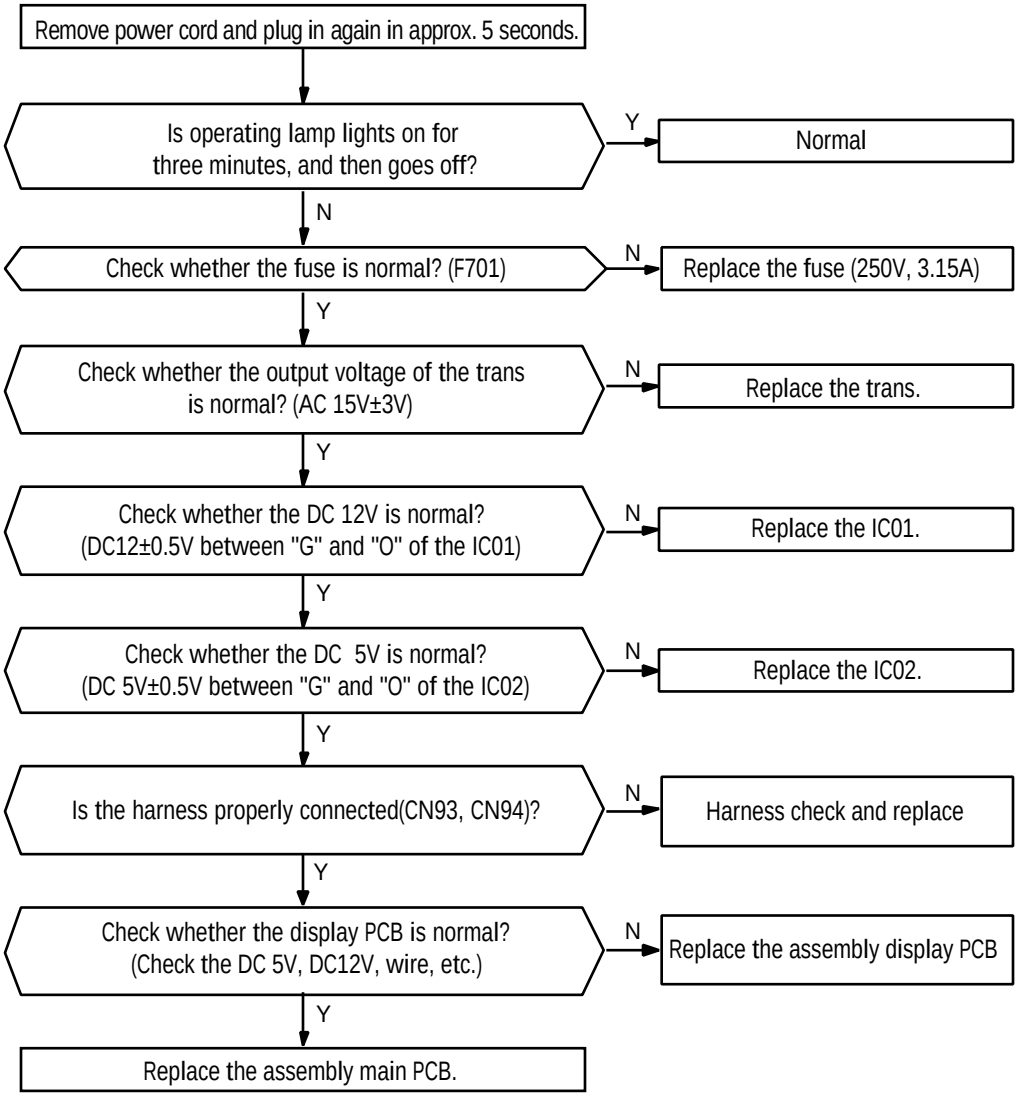
NO	Display	Self Diagnosis
1	OPERATING LED (GREEN) blinking (1Hz)	Restore from power failure (input initial power)
2	TIMER LED (YELLOW) blinking (5Hz)	Temperature sensor defective (open, short)
3	OPERATING (GREEN), TIMER LED (YELLOW) blinking (5Hz)	Indoor heat exchanger sensor defective (open, short)
4	FAN (GREEN) LED blinking (5Hz)	Indoor fan malfunction (inoperative within 15 sec- less than 600rpm)

5-2 Fault Diagnosis by Symptom

5-2-1 No Power(completely dead)-Initial diagnosis

1) Checklist :
   (1) Is input voltage normal? (198-264V~)
   (2) Is AC power linked correctly?
   (3) Are connections between primary side, secondary side of the power transformer and PCB good.
   (4) Is output voltage of DC regulator IC KA7812(IC01) normal? (11.5VDC-12.5VDC)
   (5) Is output voltage of DC regulator IC KA7805(IC02) normal? (4.5VDC-5.5VDC)

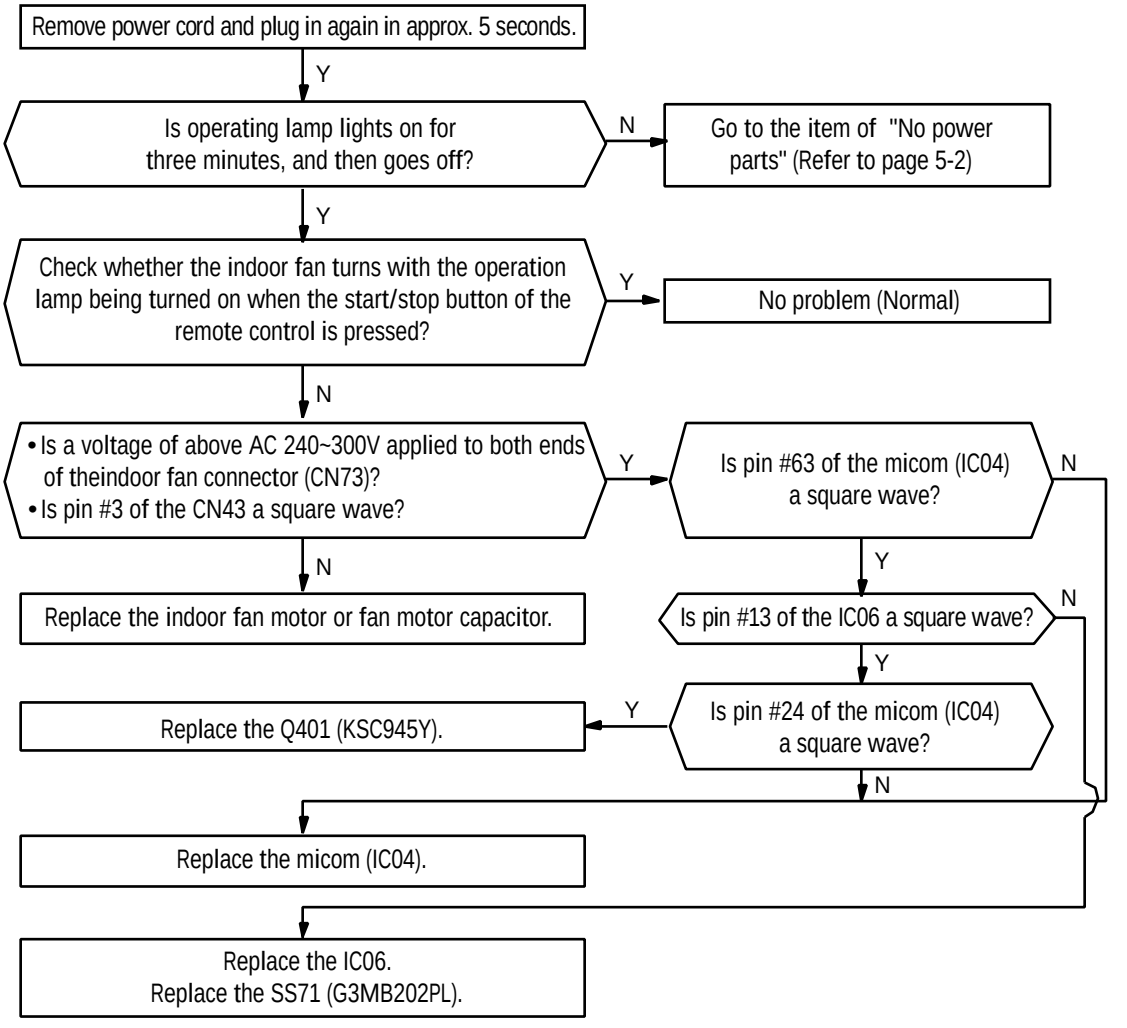
2) Troubleshooting procedure


Remove power cord and plug in again in approx. 5 seconds.
Is operating lamp lights on for three minutes, and then goes off?
Y
Normal
N
Check whether the fuse is normal? (F701)
N
Replace the fuse (250V, 3.15A)
Y
Check whether the output voltage of the trans is normal? (AC 15V±3V)
N
Replace the trans.
Y
Check whether the DC 12V is normal? (DC12±0.5V between "G" and "O" of the IC01)
N
Replace the IC01.
Y
Check whether the DC 5V is normal? (DC 5V±0.5V between "G" and "O" of the IC02)
N
Replace the IC02.
Y
Is the harness properly connected(CN93, CN94)?
N
Harness check and replace
Y
Check whether the display PCB is normal? (Check the DC 5V, DC12V, wire, etc.)
N
Replace the assembly display PCB
Y
Replace the assembly main PCB.

5-2-2 When the Indoor Unit Fan Does Not Operate. (Initial Diagnosis)

1) Checklist :
   (1) Is input voltage normal? (198-264V~)
   (2) Is the indoor unit fan properly connected(CN73)?
   (3) Is the starting codenser CR 71 properly soldered?
   (4) Is HALL IC in indoor fan motor properly connected(CN43)?
   (5) When in operation mode, does the indoor unit fan operate?

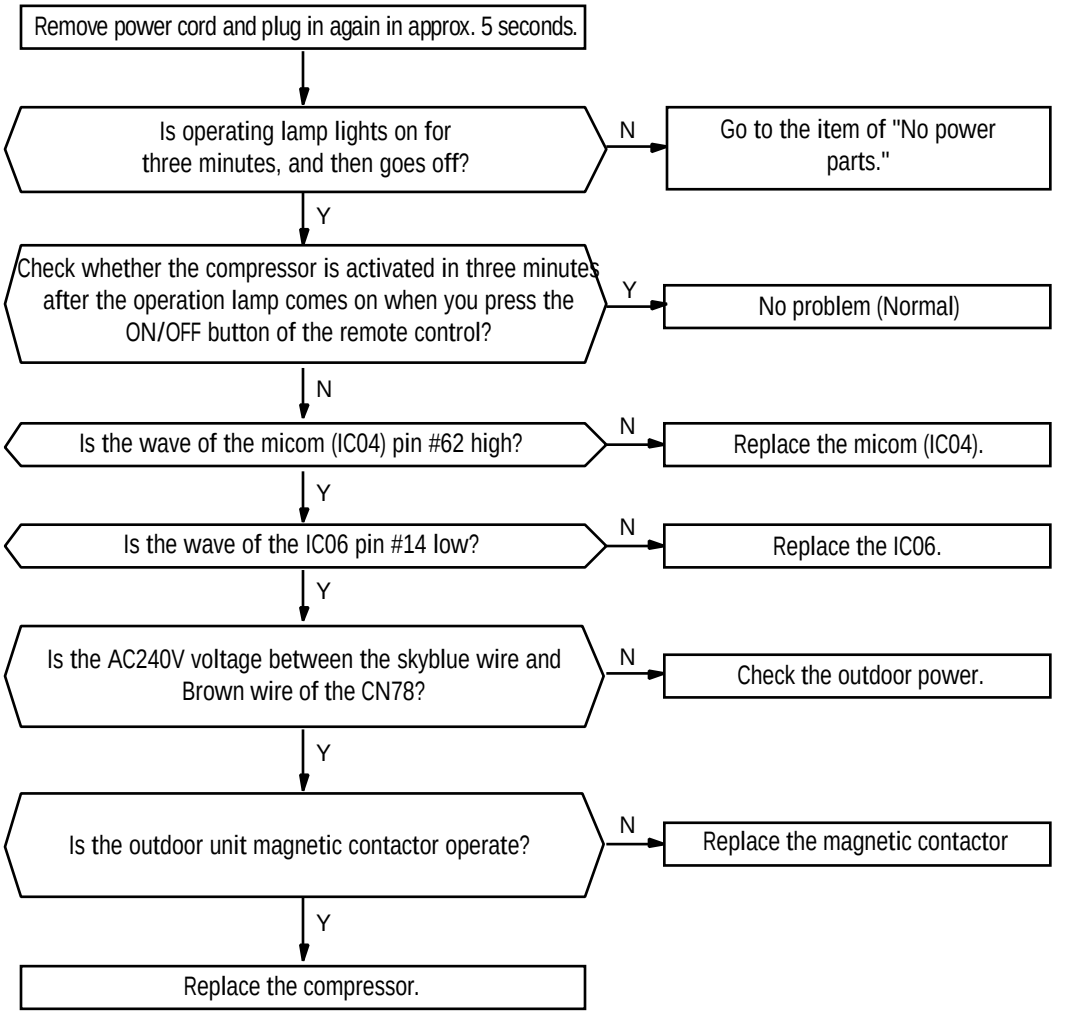
2) Troubleshooting procedure


Remove power cord and plug in again in approx. 5 seconds.
Y
Is operating lamp lights on for three minutes, and then goes off?
N
Go to the item of "No power parts" (Refer to page 5-2)
Y
Check whether the indoor fan turns with the operation lamp being turned on when the start/stop button of the remote control is pressed?
Y
No problem (Normal)
N
• Is a voltage of above AC 240~300V applied to both ends of theindoor fan connector (CN73)?
• Is pin #3 of the CN43 a square wave?
Y
Is pin #63 of the micom (IC04) a square wave?
N
N
Replace the indoor fan motor or fan motor capacitor.
Y
Is pin #13 of the IC06 a square wave?
N
Y
Replace the Q401 (KSC945Y).
Y
Is pin #24 of the micom (IC04) a square wave?
N
Replace the micom (IC04).
Replace the IC06.
Replace the SS71 (G3MB202PL).

5-2-3 When the Outdoor Unit Does Not Operate. (Initial Diagnosis)

1) Checklist :
   (1) Is input voltage normal? (198-264V~)
   (2) Is the set temperature of the remote control higher than room temperature in COOL mode?
   (3) Is the CONNECTOR-WIRE OUTDOOR linked correctly?
   (4) Is the indoor unit wire properly connected with the outdoor unit wire?

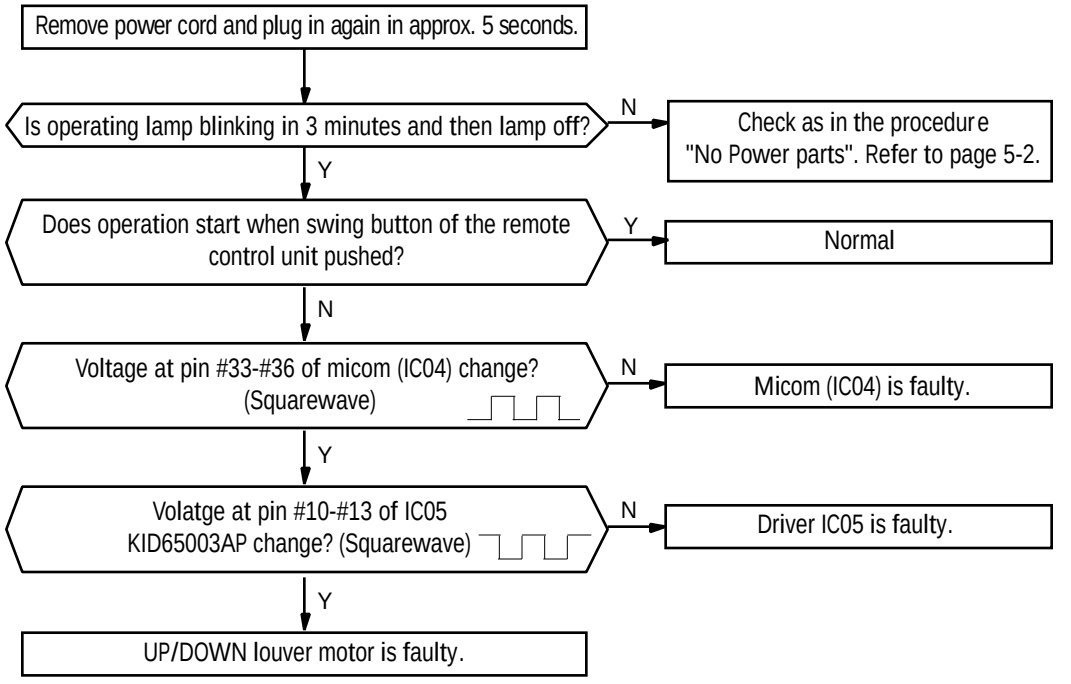
2) Troubleshooting procedure


Remove power cord and plug in again in approx. 5 seconds.
Is operating lamp lights on for three minutes, and then goes off?
N
Go to the item of "No power parts."
Y
Check whether the compressor is activated in three minutes after the operation lamp comes on when you press the ON/OFF button of the remote control?
Y
No problem (Normal)
N
Is the wave of the micom (IC04) pin #62 high?
N
Replace the micom (IC04).
Y
Is the wave of the IC06 pin #14 low?
N
Replace the IC06.
Y
Is the AC240V voltage between the skyblue wire and Brown wire of the CN78?
N
Check the outdoor power.
Y
Is the outdoor unit magnetic contactor operate?
N
Replace the magnetic contactor
Y
Replace the compressor.

5-2-4 When the UP/DOWN Louver Motor Does Not Operate. (Initial Diagnosis)

1) Checklist :
   (1) Is input voltage normal? (198-264V~)
   (2) Is the UP / DOWN louver motor properly connected with the connector (CN61)?

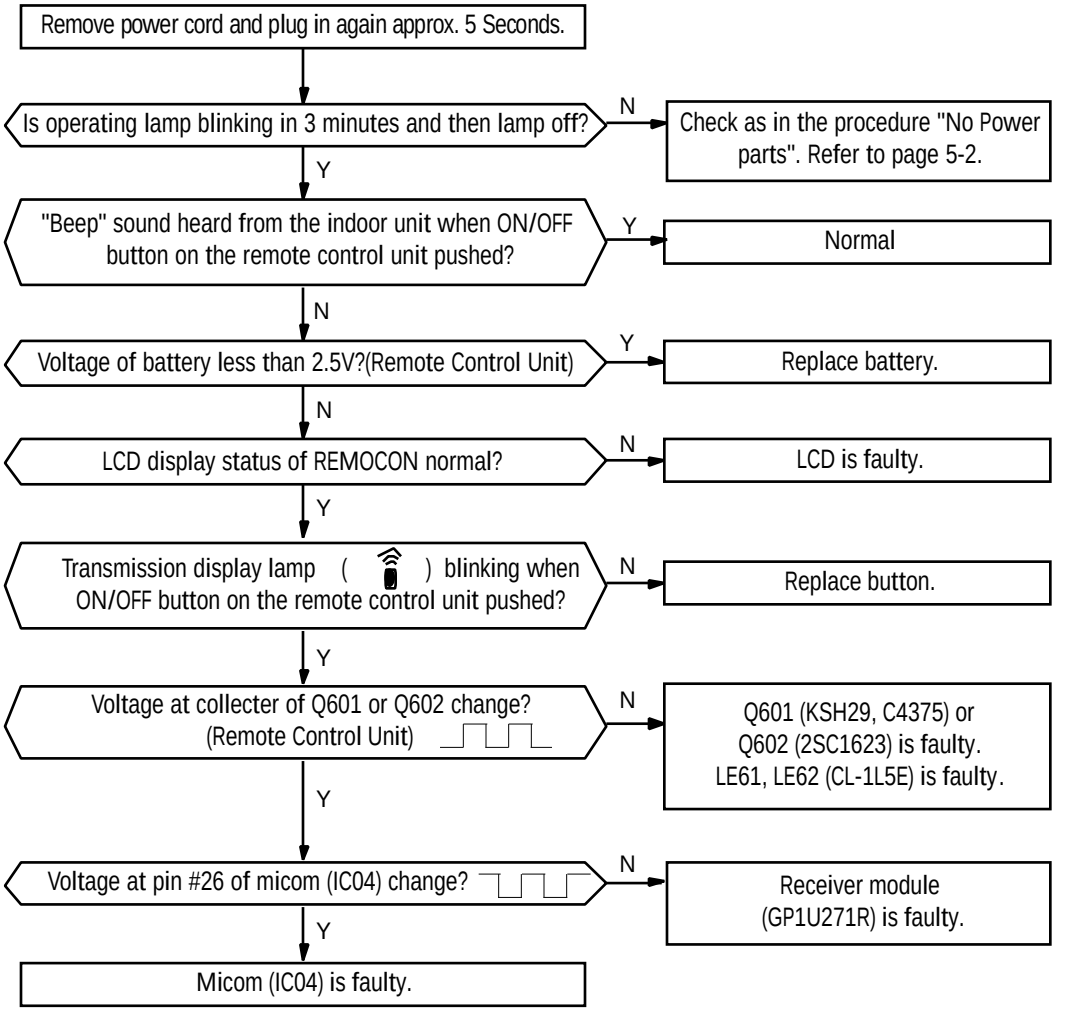
2) Troubleshooting procedure


Remove power cord and plug in again in approx. 5 seconds.
Is operating lamp blinking in 3 minutes and then lamp off?
N
Check as in the procedure "No Power parts". Refer to page 5-2.
Y
Does operation start when swing button of the remote control unit pushed?
Y
Normal
N
Voltage at pin #33-#36 of micom (IC04) change? (Squarewave)
N
Micom (IC04) is faulty.
Y
Volatge at pin #10-#13 of IC05 KID65003AP change? (Squarewave)
N
Driver IC05 is faulty.
Y
UP/DOWN louver motor is faulty.

5-2-5 If Operation By Remote Control Unit Is Impossible. (Initial Diagnosis)

1) Checklist :
(1) Is operation selector switch of the indoor unit set at "REMOTE"?

2) Troubleshooting procedure


Remove power cord and plug in again approx. 5 Seconds.
Is operating lamp blinking in 3 minutes and then lamp off?
N
Check as in the procedure "No Power parts". Refer to page 5-2.
Y
"Beep" sound heard from the indoor unit when ON/OFF button on the remote control unit pushed?
Y
Normal
N
Voltage of battery less than 2.5V?(Remote Control Unit)
Y
Replace battery.
N
LCD display status of REMOCON normal?
N
LCD is faulty.
Y
Transmission display lamp ( ) blinking when ON/OFF button on the remote control unit pushed?
N
Replace button.
Y
Voltage at collecter of Q601 or Q602 change? (Remote Control Unit)
N
Q601 (KSH29, C4375) or Q602 (2SC1623) is faulty. LE61, LE62 (CL-1L5E) is faulty.
Y
Voltage at pin #26 of micom (IC04) change?
N
Receiver module (GP1U271R) is faulty.
Y
Micom (IC04) is faulty.

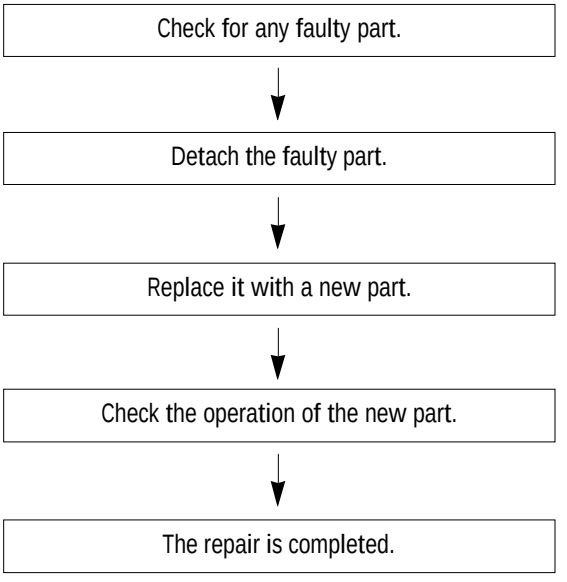
5-3 PCB Inspection

5-3-1 Cautions for Part Replacement

1. The human body carries much static electricity. Before touching a part for repair, replacement or the similar purpose, be sure to touch a grounded metallic portion by hand to let the static electricity go through the matallic portion to the earth.
   Espectially when handling any micro computer or IC, carefully remove such static electricity before touching them.
2. When repairing any part on a work bench, be sure to place an insulative sheet on the bench and always keep the sheet surface neat without any metal fragments. If any such fragment touches a part, a secondary trouble will possibly be caused in the part.
3. Before replacing any parts, be sure to turn off the power supply. If such replacement is done with the power supply kept on, an electric shock, short circuit or destruction of a part may result.
4. During replacement or repair of a part, carefully handle it : The printed circuit board has fine lead wires (jumper wires) and glass-made parts (diode) on its substrate.
   So if a circuit board is roughly handled, such lead wires and parts will be easily broken or damaged by bending or shock.
5. When soldering the lead wires of any new part, be sure to polish them using an emery paper or the like before solding them.
   Since the lead wires of any new part are covered with an oxide film, solder cannot adhere to the lead wires if not polished.
6. When soldering any part, care should be exercised not to apply any high-wattage soldering iron to the part for a long time. Some parts are of so low a heat resistance that they may be broken or have the properties changed if a soldering iron is so applied (Otherwise, the pattern may possibly be separated and raised).
7. The heat of the soldering iron should be transfered to the entire object to be soldered. If the solder pieces are not well fused due to insufficient transfer of the heat from the soldering iron, no satisfactory electrical continuity can be assured even if the soldered objects appear well connected to each other.
8. The solder used should be limited to a minimum. If excessive solder is used, it will cause inter-pattern contact, which may cause malfunction of the circuit.

5-3-2 Procedure

The parts should be replaced in the following procedure.


Check for any faulty part.
Detach the faulty part.
Replace it with a new part.
Check the operation of the new part.
The repair is completed.

5-3-3 Detailed Procedure

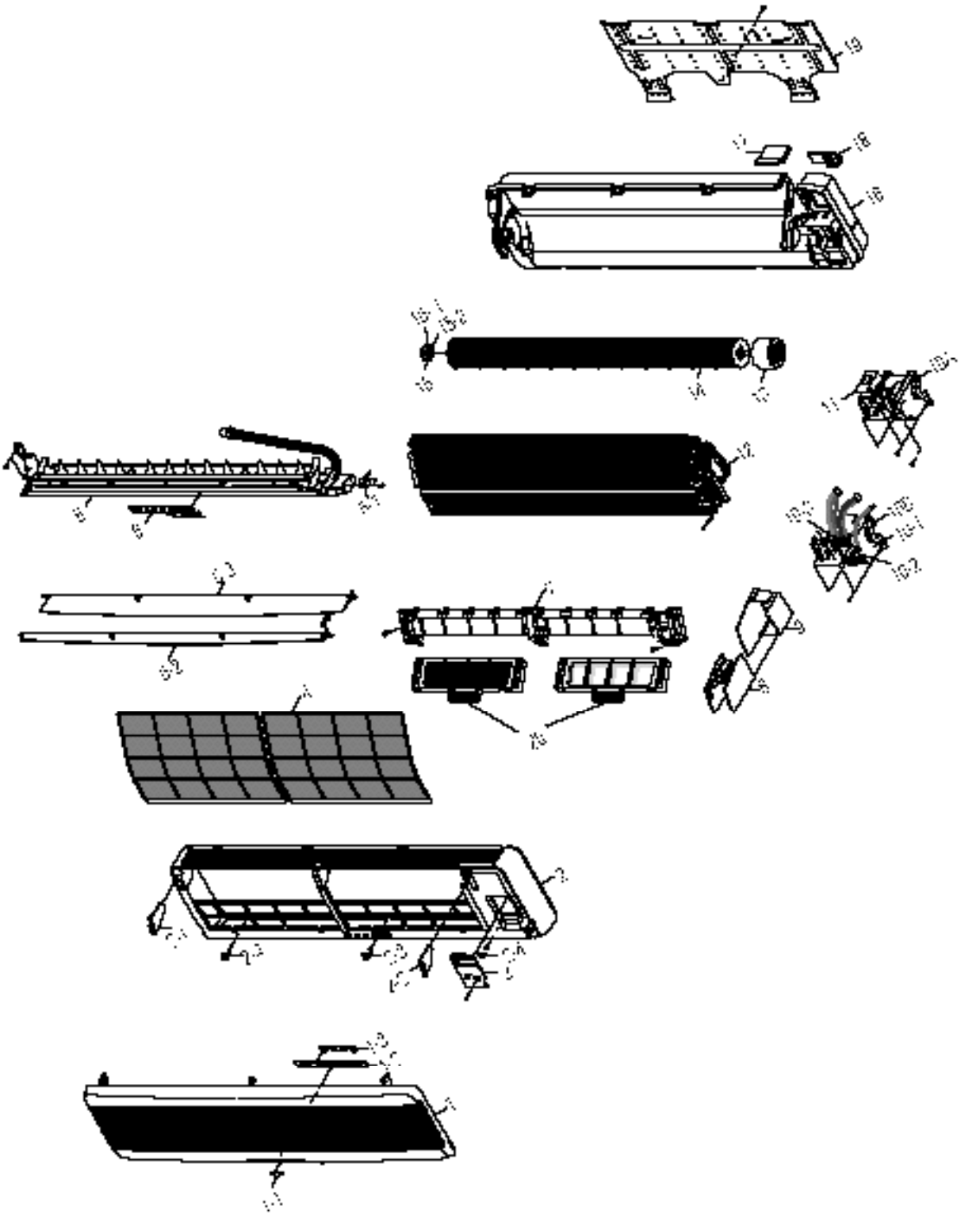
No.	Malfunction	Checking point (symptoms)	Causes
1	Pull out the power plug from the AC terminal and check the fuse on the PCB assembly	1. Is the fuse blown?	1. Voltage over 2. Indoor unit fan motor short-circuit.
2	Turn the power on. If lamp blinks trouble is not related to the items 1 through 4 on the right.	Voltage check	
		1. AC voltage at both end of transformer Primary? 198 - 264V~	1. Irregular power code or power fuse, or poor wiring.
		2. AC voltage at both end of transformer secondary? 15 - 25V~	2. Transformer is faulty.
		3. DC voltage at OUT and GND of IC01 (KA7812)? 12VDC	3. Power circuit is faulty.
		4. DC voltage at OUT and GND of IC02? 5VDC	4. Power circuit is faulty.
		5. DC voltage at Q201 Base and GND change? squarewave	5. Q201 is faulty. D101~D105 (D4G*4) is faulty.
3	Set operating mode when RMC switch pushed. 1. COOL mode 2. Fan speed [AUTO] 3. Set temperature lower than room temperature 4. Continuous operation.	1. Compressor does not operate.	1. Temperature of Heat exchange is lower.
			2. PCB is faulty.
4	Set operating mode when RMC switch pushed. 1. [FAN] mode 2. Fan speed [HI] 3. Continuous operation	1. Voltage at ③⑤ both ends of CN73 : above 190V~	1. Indoor unit fan motor is faulty.
		2. Indoor unit fan motor does not operate.	2. Poor connection of indoor fan motor and connector of RPM sensing (CN43)

5-4 Fault Diagnosis of Major Parts

<table>
<tr><th>Parts</th><th colspan="2">Diagnosis</th></tr>
<tr><td rowspan="3">Temp.Sensor
Heat ex. Sensor</td><td colspan="2">Measure resistance with a tester.</td></tr>
<tr><td>Normal</td><td>8KΩ~27KΩ at ambient temperature (+0°C ~ +30°C)</td></tr>
<tr><td>Abnormal</td><td>∞, O Ω … open or short</td></tr>
<tr><td rowspan="5">Indoor Fan Motor</td><td colspan="2">Measure resistance between terminals (CN72) with a tester</td></tr>
<tr><td>Normal</td><td>At ambient temperature (10°C ~ 30°C)
<table>
<tr><th>Between</th><th>Resistance</th></tr>
<tr><td>Yellow, Blu</td><td>190±10Ω</td></tr>
<tr><td>Yellow, Red</td><td>240±15Ω</td></tr>
</table></td></tr>
<tr><td>Abnormal</td><td></td></tr>
<tr><td colspan="2">Measure the voltage between ground and signal wire of the fan motor</td></tr>
<tr><td>Normal</td><td>
<table>
<tr><th>Between</th><th>Voltage</th></tr>
<tr><td>Gray, Orange</td><td>05V~4.5V</td></tr>
<tr><td>Yellow, Orange</td><td>5V</td></tr>
</table></td></tr>
<tr><td></td><td>Abnormal</td><td>Abnormal if voltage does not change from 0V to 5V.</td></tr>
<tr><td rowspan="2">Outdoor Fan Motor</td><td>Normal</td><td>At ambient temperature (10°C ~ 30°C)
<table>
<tr><th>between</th><th>Resistance</th></tr>
<tr><td>Black, Yellow</td><td>189±10Ω</td></tr>
<tr><td>Black, Red</td><td>220±10Ω</td></tr>
</table></td></tr>
<tr><td></td><td>Abnormal</td><td>∞, O Ω … open or short</td></tr>
<tr><td rowspan="3">Stepping Motor
(UP/DOWN swing motor)</td><td colspan="2">Measure resistance between red wire and each terminal.</td></tr>
<tr><td>Normal</td><td>Approx. 380Ω at ambient temperature (20°C ~30°C)</td></tr>
<tr><td>Abnormal</td><td>∞, O Ω … open or short</td></tr>
</table>

6. Exploded Views and Parts List

6-1 Indoor Unit

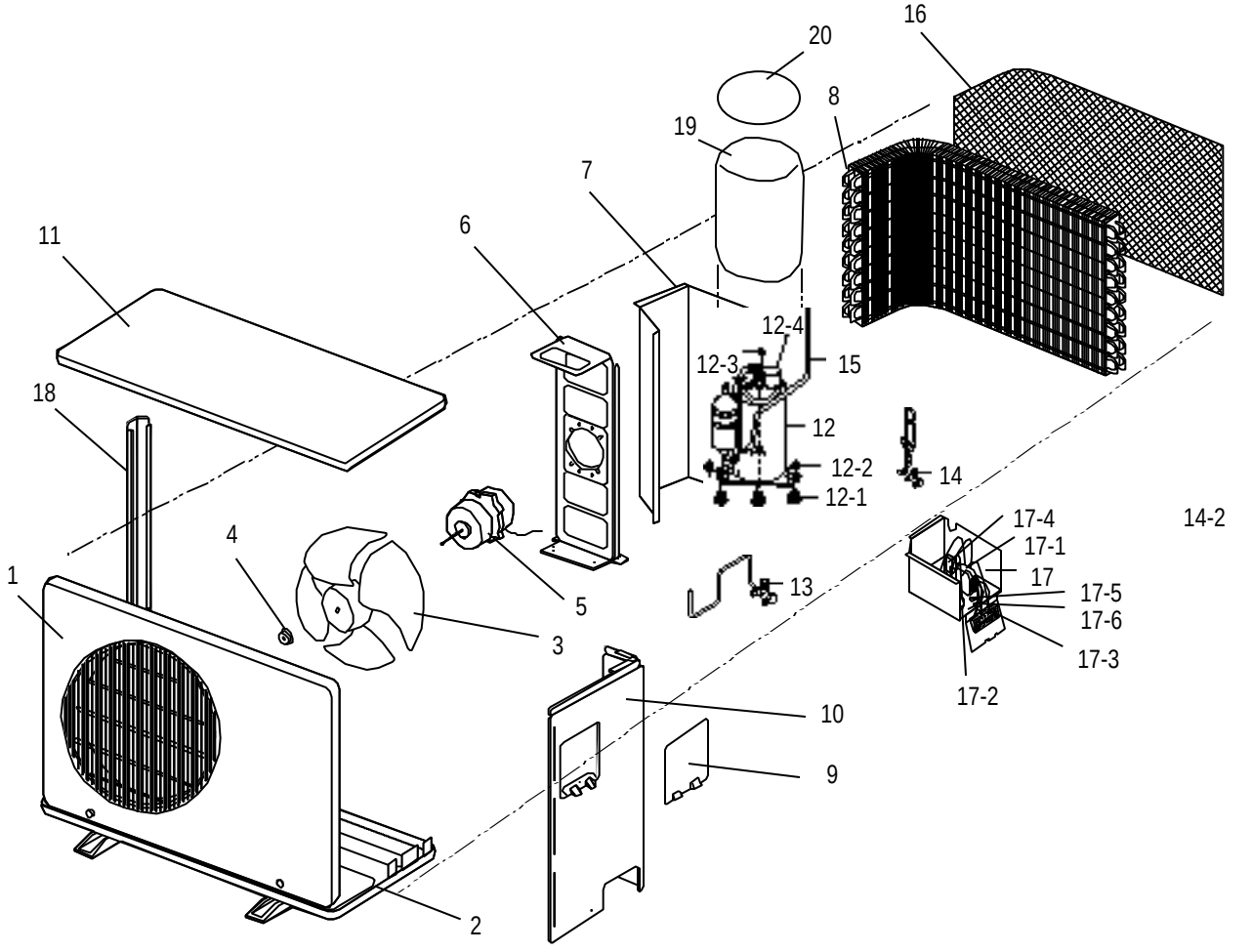


■ Parts List

No.	CODE NO	Description	Specification	Q'TY			Remark
				AS180UE AS181UE AS18A1UE	AS18A1UD	AS-2408BR	
1	DB92-10285M	ASS'Y GRILLE	ASS'Y	1	1	1	
1-1	DB64-40155A	WINDOW FILTER	PC	1	1	1	
1-2	DB64-70069A	PANEL CENTER DISPLAY	ABS	1	1	1	
1-3	DB64-70068A	PANEL LED CENTER	PC	1	1	1	
2	DB64-70067B	PANEL FRONT	HIPS	1	1	1	
2-1	DB92-10287A	ASS'Y GRILLE SUPPORT	ABS	1	1	1	
2-2	DB92-10289A	ASS'Y SUPPORT RH	ABS	1	1	1	
2-3	DB63-10404E	COVER SCREW M	ABS	1	1	1	
2-4	DB63-10404F	COVER SCREW LF	ABS	2	2	2	
3	DB63-10403C	COVER TERMINAL	HIPS	1	1	1	
4	DB63-30128A	GUARD FILTER AIR	PP	2	2	2	
5	DB94-10072E	ASS'Y TRAY DRAIN	ASS'Y	1	1	1	
5-1	DB31-10116C	MOTOR STEPPING	MP35EA	1	1	1	⚠
5-2	DB66-30151A	BLADE-H UPP	PC/ABS	1	1	1	
5-3	DB66-30138C	BLADE-H LOW	HIPS	1	1	1	
6	DB93-10430A	ASS'Y PCB SUB	ASS'Y	1	1	1	
7	DB61-40228A	HOLDER E FILTER	HIPS	1	1	1	
8	DB93-10443A	ASS'Y MAIN PCB	18000BTU	1	1	-	⚠
	DB93-10437A	ASS'Y MAIN PCB	24000BTU	-	-	1	⚠
9	DB61-10122A	CASE CONTROL	PP	1	1	1	
10A	DB61-40217A	HOLDER MOTOR	PP	-	-	1	
10B	DB61-40254A	HOLDER MOTOR ASS'Y	ASSY	1	1	-	
10-1	DB61-40252A	HOLDER MOTOR	PP	1	1	-	
10-2	DB65-10102A	CLIP-EARTH	SGCC-M	1	1	-	
10-3	DB65-40059A	TERMINAL-BLOCK	5P	1	1	-	
11	DB61-30492A	BRACKET ML CONNECTOR	PP	-	-	1	
12	DB75-40079A	ASS'Y EVAP	PLATE 1.2(1/2")	1	-	-	
	DB75-40083A	ASS'Y EVAP	PLATE 1.2(1/2")	-	1	-	
	DB75-40084A	ASS'Y EVAP	PLATE 1.2(5/8")	-	-	1	
13	DB31-10078H	MOTOR FAN IN	AMPFS-040AVEA	1	1	-	⚠
	DB31-10078J	MOTOR FAN IN	AMPFS-040WTVB	-	-	1	
14	DB94-30133B	ASS'Y FAN CROSS	RANDOM 12P	1	1	1	
15	DB94-40017A	ASS'Y BEARING	ASS'Y	1	1	1	
15-1	DB73-20091A	RUBBER BEARING	CR	1	1	1	
15-2	DB94-40007A	BEARING	PG5	1	1	1	
16	DB94-20032A	ASS'Y BACK BODY	ASS'Y	1	1	1	
17	DB61-60090B	BODY-BUSH	HIPS	1	1	1	
18	DB61-40247A	HOLDER-PIPE	PP	1	1	1	
19	DB70-10589A	PLATE-HANGER	SGCC-M	1	1	1	
20	DB97-30170A	ASS'Y-FILTER	ASS'Y	1	1	-	

" * " :AS181UE, AS181UD ONLY

6-2 Outdoor Unit



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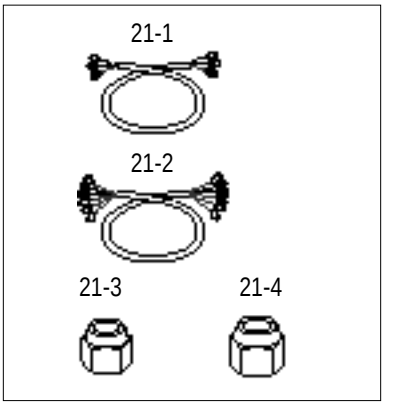
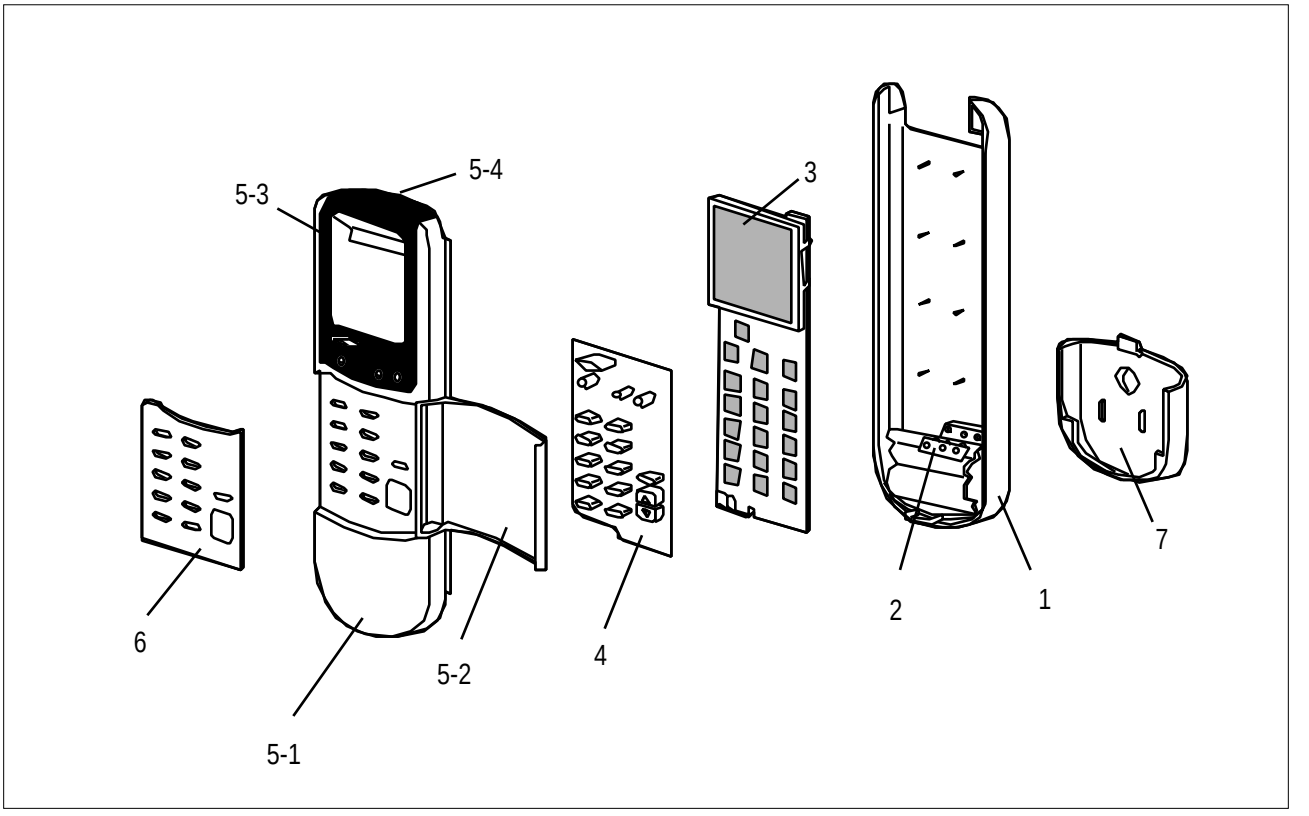


■ Parts List

No.	CODE NO	Description	Specification	Q'TY			Remark
				AS180UE/ AS181UE US18A1UE	US18A1UD	AS-2408BR	
1	DB90-00033A	ASS'Y WELD FRONT	ACRYL-CO, SC-90073T	1	1	1	
2	DB90-20160D	ASS'Y BASE OUT	ACRYL-CO, SC-90073T	1	1	1	
3	DB67-50063A	ASS'Y FAN	AS G/F 20%	1	1	1	
4	DB60-30020A	NUT FLANGE	M6LF	1	1	1	
5	DB31-10119C	MOTOR FAN OUT	AMASS-035AVEB	1	1	-	⚠
	DB31-10119E	MOTOR FAN OUT	AMASS-035ZTEC	-	-	1	⚠
6	DB61-20008C	BASE MOTOR	SGCC-M(Z22)	1	1	1	
7	DB67-30014A	PARTITION	SGCC-M(Z22)	1	1	1	
8	DB75-30076B	ASS'Y CONDENSER	ASS'Y	1	-	1	
	DB75-30092C	ASS'Y CONDENSER	ASS'Y	-	1	-	
9	DB63-10415A	COVER CONTROL	ABS, SC-90073R	1	1	1	
10	DB64-60043F	CABI SIDE OUT	SC-90073T	1	1	1	
11	DB63-10011A	TOP COVER	SC-90073T	1	1	1	
12	DB95-10263B	COMPRESSOR	48B180JV1E7	1	-	-	
	DB95-10245H	COMPRESSOR	48B180MV1E7	-	1	-	
	DB95-10263C	COMPRESSOR	48B220IV1E7	-	-	1	
12-1	DB73-10004A	GROMMET-ISOLATOR	EPDM	3	3	3	
12-2	DB60-30028A	NUT-HEXAGON	M8	3	3	3	
12-3	DB60-30018A	NUT-FLANGE	P10.8	1	1	1	
12-4	DB63-10165A	COVER-TERMINAL	NORYL	1	1	1	
13	DB96-10507A	TUBE SUCTION-ASS'Y	ASS'Y	1	1	-	
	DB96-10624A	TUBE SUCTION-ASS'Y	ASS'Y	-	-	1	
13-1	DB62-40022A	PACKED VALVE 1/2"	10LT/MIN, 1/2 INCH	1	1	-	
	DB62-40055F	PACKED VALVE 5/8"	20LT/MIN, 5/8 INCH	-	-	1	
14	DB96-10609A	TUBE CAPILLARY ASS'Y	ASS'Y	1	-	-	
	DB96-10660A	TUBE CAPILLARY ASS'Y	ASS'Y	-	1	-	
	DB96-10619A	TUBE CAPILLARY ASS'Y	ASS'Y	-	-	1	
14-1	DB62-40039B	PACKED VALVE 1/4"	1/4 INCH	1	1	1	
15	DB62-31772A	TUBE-DISCHARGE	C122OT-O	1	-	1	
	DB62-31880A	TUBE-DISCHARGE	C122OT-O	-	1	-	
16	DB63-30130C	SCREEN	PHF 100%	1	1	1	
17	DB93-40700A	ASS'Y CONTROL OUT	ASS'Y	1	-	-	⚠
	DB93-40734A	ASS'Y CONTROL OUT	ASS'Y	-	1	-	⚠
	DB93-40710A	ASS'Y CONTROL OUT	ASS'Y	-	-	1	⚠
17-1	DB34-90057C	SWITCH MAGNETIC	FURNAS	1	1	-	⚠
	DB34-90057A	SWITCH MAGNETIC	FURNAS	-	-	1	⚠
17-2	2501-001044	CAPACITOR COMP	450VAC 40/2.5μF	1	-	1	⚠
	2501-001121	CAPACITOR COMP	450VAC 45/2.5μF	-	1	-	⚠
17-3	DB69-20117C	TERMINAL BOARD	5P	1	1	1	⚠
17-5	DB95-90026B	SPARK KILLER		1	1	1	⚠
17-6	3601-000236	FUSE	2A, 250V	1	1	1	
18	DB63-30025D	GUARD COND	SC-90073T	1	1	1	
19	DB72-50537A	CLOTH SOUND INSIDE	-	1	1	1	
20	DB72-50544A	CLOTH SOUND UP	-	1	1	1	
21-1	DB39-50134A	CONNECTOR POWER	3G, 2.5mm^2	1	1	-	
	DB93-50027A	CONNECTOR POWER	3G, 2.5mm^2	-	-	1	
21-2	DB39-20457A	CONNECTOR WIRE	4G	1	1	-	
	DB39-20321A	CONNECTOR WIRE	4G	-	-	1	
21-3	DB60-30010A	NUT FLARE 1/4"	C3771BD	2	2	2	
21-4	DB60-30010C	NUT FLARE 1/2"	C3771BD	2	2	-	
	DB60-30010D	NUT FLARE 5/8"	C3771BD	-	-	2	

6-3 Remote Control & PCB Box

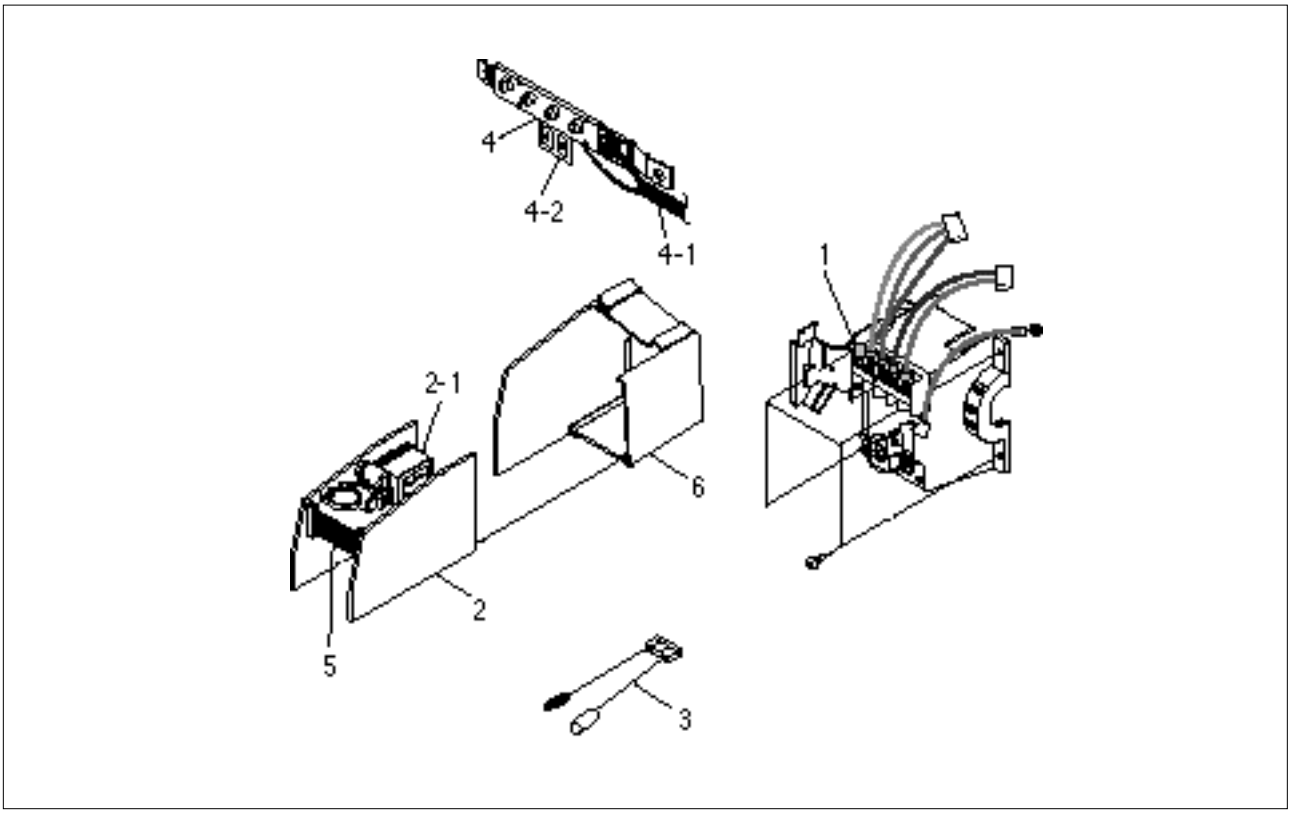
6-3-1 Remote Control



■ Parts List

No	CODE NO	Description	Specification	Q'TY	Remark
	DB93-30010F	Ass'y-remocon	AS-1205ER	1	
1	DB61-10011A	Case-remocon(LOW)	ABS	1	
2	DB73-20025A	Rubber-button(B)	NBR	1	
3	DB09-10083A	IC-MCU	SMC621A	1	
	DB07-20034A	LCD	AT-025ZAR	1	
4	DB73-20009C	Rubber-button(A)	NBR	1	
5-1	DB61-10020A	Case remocon(UPP)	ABS	1	
5-2	DB64-20035A	Door-remocon	ABS	1	
5-3	DB64-40007B	Window-remocon	PC	1	
5-4	DB74-10008A	Filter-remocon	PC	1	
6	DB64-40068C	Inlay-remocon	ABS	1	
	DB61-40009A	Holder remocon	ABS	1	
7	DB63-10081A	Cover battery	ABS	1	

6-3-2 PCB Box



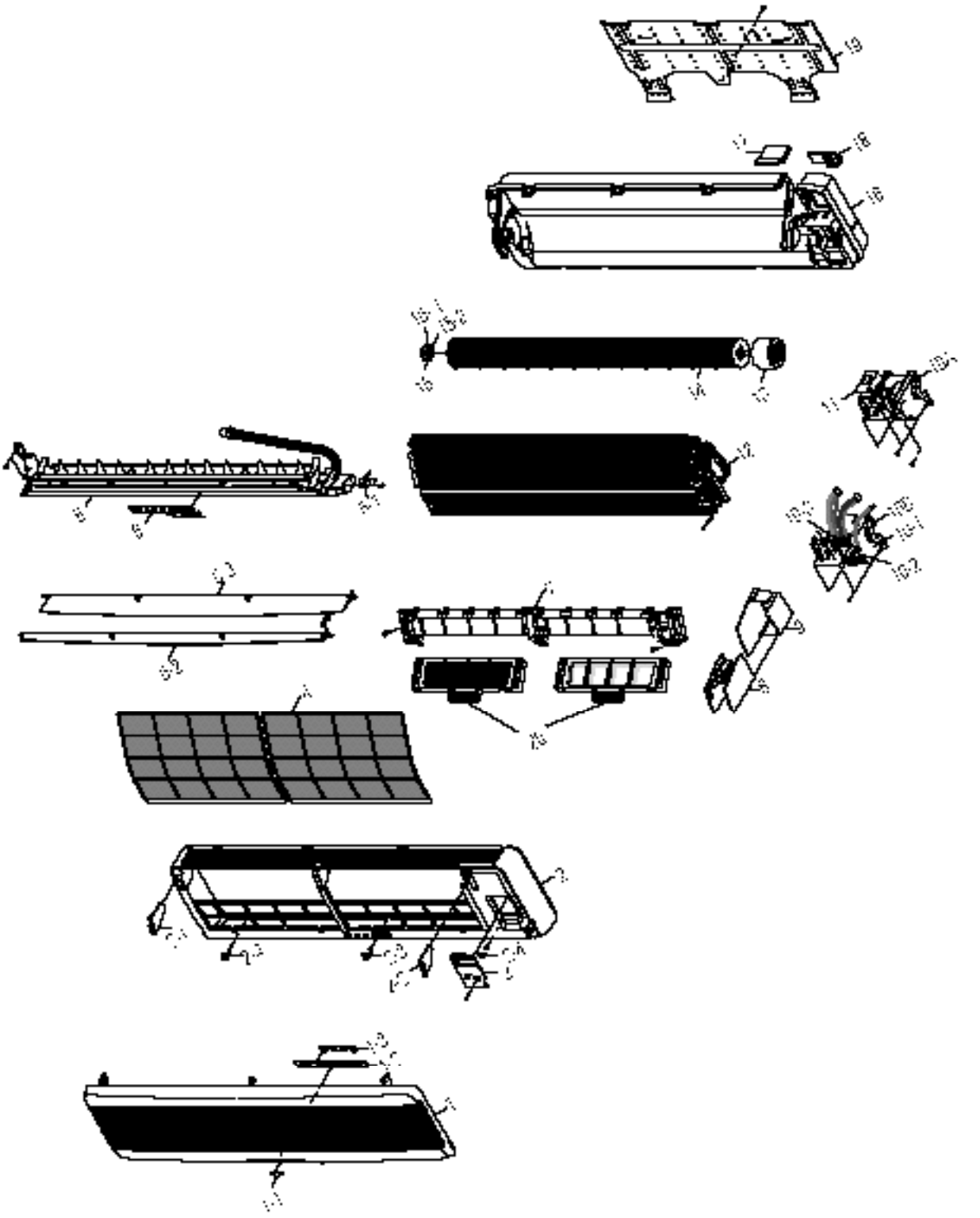
■ Parts List

No	CODE NO	Description	Specification	Q'TY		Remark
				18000BTU	24000BTU	
1	DB39-20296A	CONNECTOR WIRE OUT	AWG #16	1	1	
2	DB93-10443A	ASS'Y MAIN PCB	18000BTU	1	-	
	DB93-10437A	ASS'Y MAIN PCB	24000BTU	-	1	
2-1	DE26-20114A	TRANS-POWER	AC230V DC17V	1	1	
3	DB32-10008B	THERMISTOR-ASS'Y	103AT	1	1	
4	DB93-10430A	ASS'Y PCB SUB	ASS'Y	1	1	
4-1	DB39-20244A	C/W DISPLAY & MODULE	AWG 26	1	1	
4-2	DB59-10012A	MODULE-REMOCON	GP1U271R	1	1	
5	DB39-20188B	CONNECTOR-WIRE POWER	AWM1007	1	1	
6	DB61-10122A	CASE CONTROL	PP	1	1	

MEMO

6. Exploded Views and Parts List

6-1 Indoor Unit

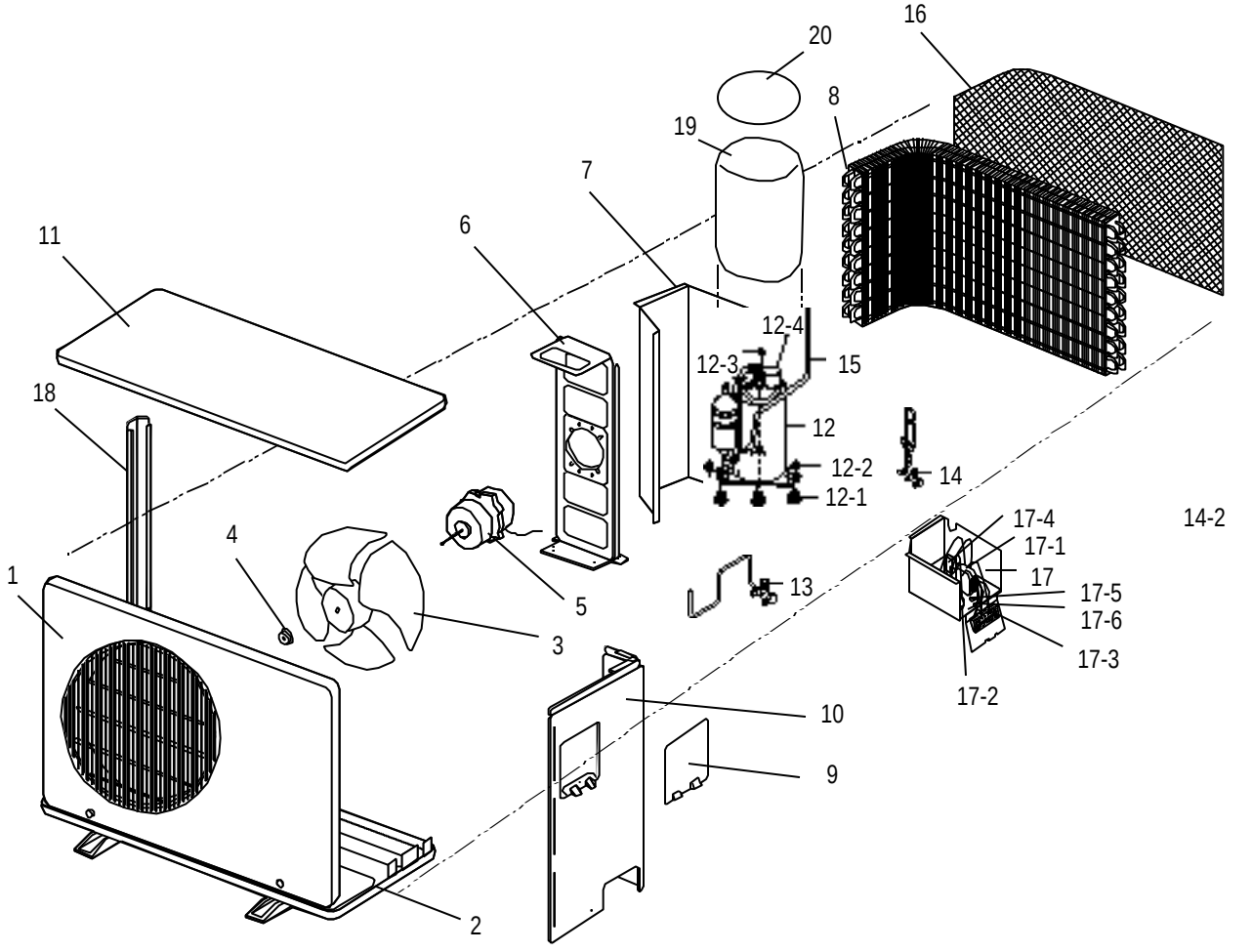


■ Parts List

No.	CODE NO	Description	Specification	Q'TY			Remark
				AS180UE AS181UE AS18A1UE	AS18A1UD	AS-2408BR	
1	DB92-10285M	ASS'Y GRILLE	ASS'Y	1	1	1	
1-1	DB64-40155A	WINDOW FILTER	PC	1	1	1	
1-2	DB64-70069A	PANEL CENTER DISPLAY	ABS	1	1	1	
1-3	DB64-70068A	PANEL LED CENTER	PC	1	1	1	
2	DB64-70067B	PANEL FRONT	HIPS	1	1	1	
2-1	DB92-10287A	ASS'Y GRILLE SUPPORT	ABS	1	1	1	
2-2	DB92-10289A	ASS'Y SUPPORT RH	ABS	1	1	1	
2-3	DB63-10404E	COVER SCREW M	ABS	1	1	1	
2-4	DB63-10404F	COVER SCREW LF	ABS	2	2	2	
3	DB63-10403C	COVER TERMINAL	HIPS	1	1	1	
4	DB63-30128A	GUARD FILTER AIR	PP	2	2	2	
5	DB94-10072E	ASS'Y TRAY DRAIN	ASS'Y	1	1	1	
5-1	DB31-10116C	MOTOR STEPPING	MP35EA	1	1	1	⚠
5-2	DB66-30151A	BLADE-H UPP	PC/ABS	1	1	1	
5-3	DB66-30138C	BLADE-H LOW	HIPS	1	1	1	
6	DB93-10430A	ASS'Y PCB SUB	ASS'Y	1	1	1	
7	DB61-40228A	HOLDER E FILTER	HIPS	1	1	1	
8	DB93-10443A	ASS'Y MAIN PCB	18000BTU	1	1	-	⚠
	DB93-10437A	ASS'Y MAIN PCB	24000BTU	-	-	1	⚠
9	DB61-10122A	CASE CONTROL	PP	1	1	1	
10A	DB61-40217A	HOLDER MOTOR	PP	-	-	1	
10B	DB61-40254A	HOLDER MOTOR ASS'Y	ASSY	1	1	-	
10-1	DB61-40252A	HOLDER MOTOR	PP	1	1	-	
10-2	DB65-10102A	CLIP-EARTH	SGCC-M	1	1	-	
10-3	DB65-40059A	TERMINAL-BLOCK	5P	1	1	-	
11	DB61-30492A	BRACKET ML CONNECTOR	PP	-	-	1	
12	DB75-40079A	ASS'Y EVAP	PLATE 1.2(1/2")	1	-	-	
	DB75-40083A	ASS'Y EVAP	PLATE 1.2(1/2")	-	1	-	
	DB75-40084A	ASS'Y EVAP	PLATE 1.2(5/8")	-	-	1	
13	DB31-10078H	MOTOR FAN IN	AMPFS-040AVEA	1	1	-	⚠
	DB31-10078J	MOTOR FAN IN	AMPFS-040WTVB	-	-	1	
14	DB94-30133B	ASS'Y FAN CROSS	RANDOM 12P	1	1	1	
15	DB94-40017A	ASS'Y BEARING	ASS'Y	1	1	1	
15-1	DB73-20091A	RUBBER BEARING	CR	1	1	1	
15-2	DB94-40007A	BEARING	PG5	1	1	1	
16	DB94-20032A	ASS'Y BACK BODY	ASS'Y	1	1	1	
17	DB61-60090B	BODY-BUSH	HIPS	1	1	1	
18	DB61-40247A	HOLDER-PIPE	PP	1	1	1	
19	DB70-10589A	PLATE-HANGER	SGCC-M	1	1	1	
20	DB97-30170A	ASS'Y-FILTER	ASS'Y	1	1	-	

" * " :AS181UE, AS181UD ONLY

6-2 Outdoor Unit



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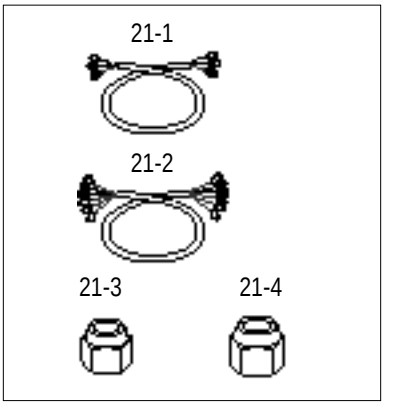
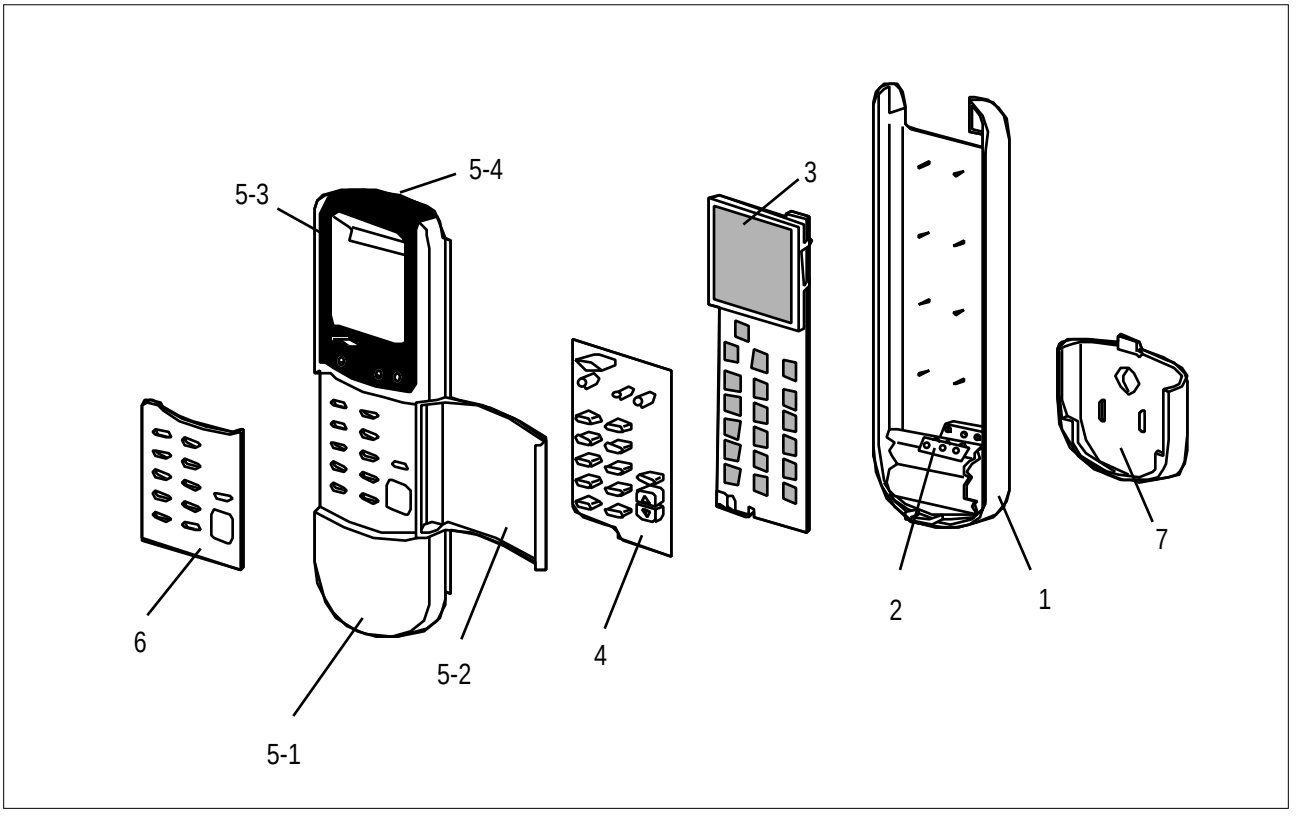


■ Parts List

No.	CODE NO	Description	Specification	Q'TY			Remark
				AS180UE/ AS181UE US18A1UE	US18A1UD	AS-2408BR	
1	DB90-00033A	ASS'Y WELD FRONT	ACRYL-CO, SC-90073T	1	1	1	
2	DB90-20160D	ASS'Y BASE OUT	ACRYL-CO, SC-90073T	1	1	1	
3	DB67-50063A	ASS'Y FAN	AS G/F 20%	1	1	1	
4	DB60-30020A	NUT FLANGE	M6LF	1	1	1	
5	DB31-10119C	MOTOR FAN OUT	AMASS-035AVEB	1	1	-	⚠
	DB31-10119E	MOTOR FAN OUT	AMASS-035ZTEC	-	-	1	⚠
6	DB61-20008C	BASE MOTOR	SGCC-M(Z22)	1	1	1	
7	DB67-30014A	PARTITION	SGCC-M(Z22)	1	1	1	
8	DB75-30076B	ASS'Y CONDENSER	ASS'Y	1	-	1	
	DB75-30092C	ASS'Y CONDENSER	ASS'Y	-	1	-	
9	DB63-10415A	COVER CONTROL	ABS, SC-90073R	1	1	1	
10	DB64-60043F	CABI SIDE OUT	SC-90073T	1	1	1	
11	DB63-10011A	TOP COVER	SC-90073T	1	1	1	
12	DB95-10263B	COMPRESSOR	48B180JV1E7	1	-	-	
	DB95-10245H	COMPRESSOR	48B180MV1E7	-	1	-	
	DB95-10263C	COMPRESSOR	48B220IV1E7	-	-	1	
12-1	DB73-10004A	GROMMET-ISOLATOR	EPDM	3	3	3	
12-2	DB60-30028A	NUT-HEXAGON	M8	3	3	3	
12-3	DB60-30018A	NUT-FLANGE	P10.8	1	1	1	
12-4	DB63-10165A	COVER-TERMINAL	NORYL	1	1	1	
13	DB96-10507A	TUBE SUCTION-ASS'Y	ASS'Y	1	1	-	
	DB96-10624A	TUBE SUCTION-ASS'Y	ASS'Y	-	-	1	
13-1	DB62-40022A	PACKED VALVE 1/2"	10LT/MIN, 1/2 INCH	1	1	-	
	DB62-40055F	PACKED VALVE 5/8"	20LT/MIN, 5/8 INCH	-	-	1	
14	DB96-10609A	TUBE CAPILLARY ASS'Y	ASS'Y	1	-	-	
	DB96-10660A	TUBE CAPILLARY ASS'Y	ASS'Y	-	1	-	
	DB96-10619A	TUBE CAPILLARY ASS'Y	ASS'Y	-	-	1	
14-1	DB62-40039B	PACKED VALVE 1/4"	1/4 INCH	1	1	1	
15	DB62-31772A	TUBE-DISCHARGE	C122OT-O	1	-	1	
	DB62-31880A	TUBE-DISCHARGE	C122OT-O	-	1	-	
16	DB63-30130C	SCREEN	PHF 100%	1	1	1	
17	DB93-40700A	ASS'Y CONTROL OUT	ASS'Y	1	-	-	⚠
	DB93-40734A	ASS'Y CONTROL OUT	ASS'Y	-	1	-	⚠
	DB93-40710A	ASS'Y CONTROL OUT	ASS'Y	-	-	1	⚠
17-1	DB34-90057C	SWITCH MAGNETIC	FURNAS	1	1	-	⚠
	DB34-90057A	SWITCH MAGNETIC	FURNAS	-	-	1	⚠
17-2	2501-001044	CAPACITOR COMP	450VAC 40/2.5μF	1	-	1	⚠
	2501-001121	CAPACITOR COMP	450VAC 45/2.5μF	-	1	-	⚠
17-3	DB69-20117C	TERMINAL BOARD	5P	1	1	1	⚠
17-5	DB95-90026B	SPARK KILLER		1	1	1	⚠
17-6	3601-000236	FUSE	2A, 250V	1	1	1	
18	DB63-30025D	GUARD COND	SC-90073T	1	1	1	
19	DB72-50537A	CLOTH SOUND INSIDE	-	1	1	1	
20	DB72-50544A	CLOTH SOUND UP	-	1	1	1	
21-1	DB39-50134A	CONNECTOR POWER	3G, 2.5mm^2	1	1	-	
	DB93-50027A	CONNECTOR POWER	3G, 2.5mm^2	-	-	1	
21-2	DB39-20457A	CONNECTOR WIRE	4G	1	1	-	
	DB39-20321A	CONNECTOR WIRE	4G	-	-	1	
21-3	DB60-30010A	NUT FLARE 1/4"	C3771BD	2	2	2	
21-4	DB60-30010C	NUT FLARE 1/2"	C3771BD	2	2	-	
	DB60-30010D	NUT FLARE 5/8"	C3771BD	-	-	2	

6-3 Remote Control & PCB Box

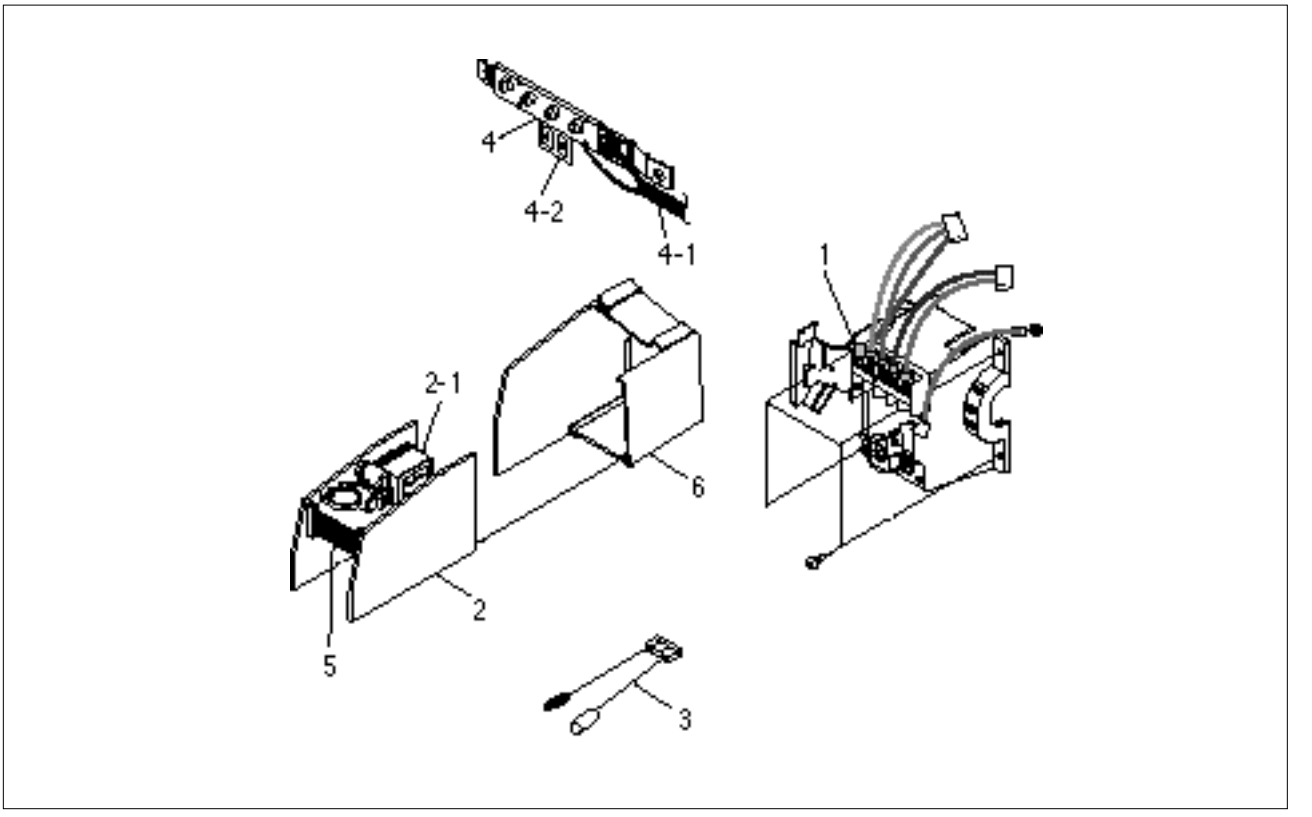
6-3-1 Remote Control



■ Parts List

No	CODE NO	Description	Specification	Q'TY	Remark
	DB93-30010F	Ass'y-remocon	AS-1205ER	1	
1	DB61-10011A	Case-remocon(LOW)	ABS	1	
2	DB73-20025A	Rubber-button(B)	NBR	1	
3	DB09-10083A	IC-MCU	SMC621A	1	
	DB07-20034A	LCD	AT-025ZAR	1	
4	DB73-20009C	Rubber-button(A)	NBR	1	
5-1	DB61-10020A	Case remocon(UPP)	ABS	1	
5-2	DB64-20035A	Door-remocon	ABS	1	
5-3	DB64-40007B	Window-remocon	PC	1	
5-4	DB74-10008A	Filter-remocon	PC	1	
6	DB64-40068C	Inlay-remocon	ABS	1	
	DB61-40009A	Holder remocon	ABS	1	
7	DB63-10081A	Cover battery	ABS	1	

6-3-2 PCB Box



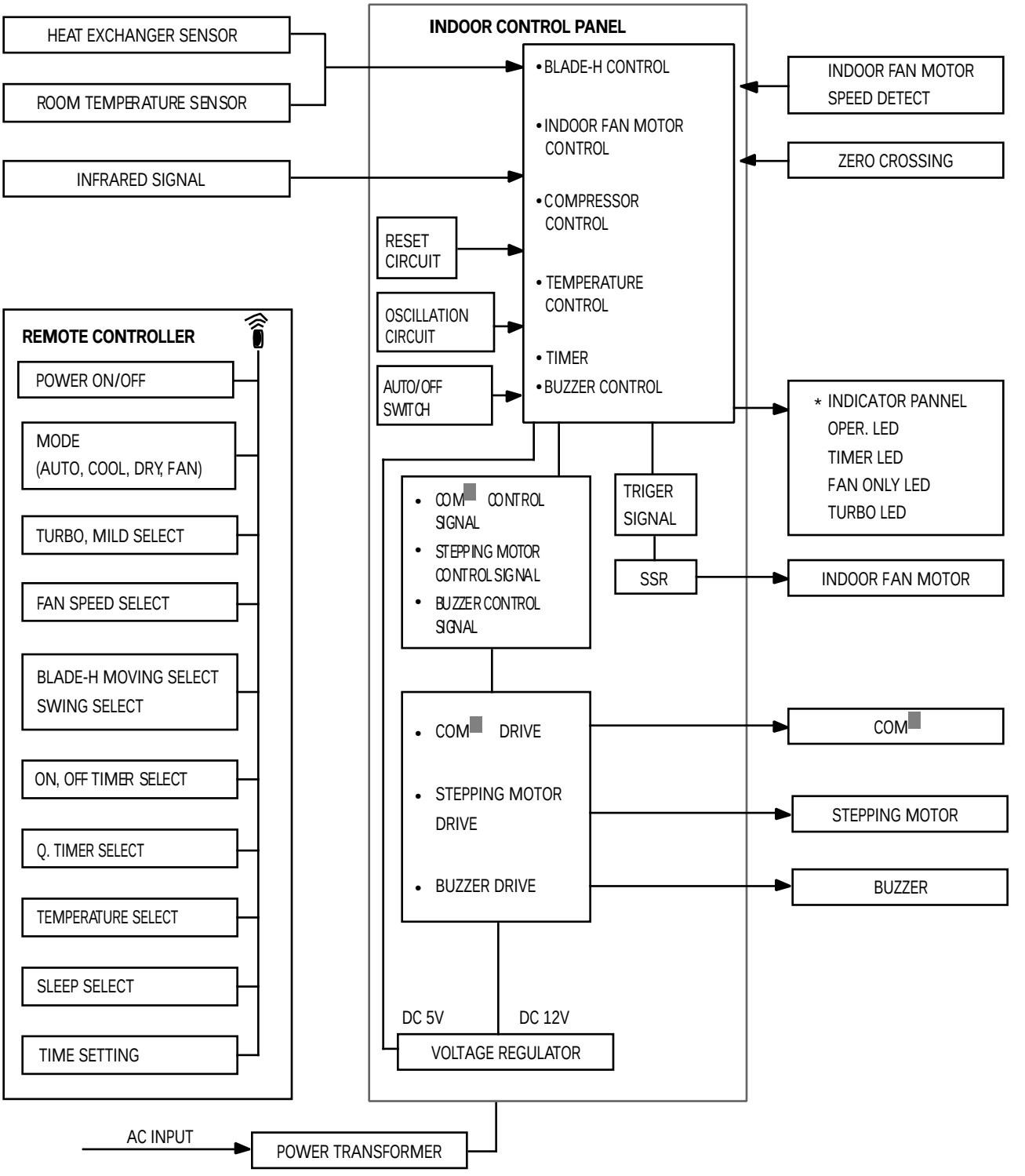
■ Parts List

No	CODE NO	Description	Specification	Q'TY		Remark
				18000BTU	24000BTU	
1	DB39-20296A	CONNECTOR WIRE OUT	AWG #16	1	1	
2	DB93-10443A	ASS'Y MAIN PCB	18000BTU	1	-	
	DB93-10437A	ASS'Y MAIN PCB	24000BTU	-	1	
2-1	DE26-20114A	TRANS-POWER	AC230V DC17V	1	1	
3	DB32-10008B	THERMISTOR-ASS'Y	103AT	1	1	
4	DB93-10430A	ASS'Y PCB SUB	ASS'Y	1	1	
4-1	DB39-20244A	C/W DISPLAY & MODULE	AWG 26	1	1	
4-2	DB59-10012A	MODULE-REMOCON	GP1U271R	1	1	
5	DB39-20188B	CONNECTOR-WIRE POWER	AWM1007	1	1	
6	DB61-10122A	CASE CONTROL	PP	1	1	

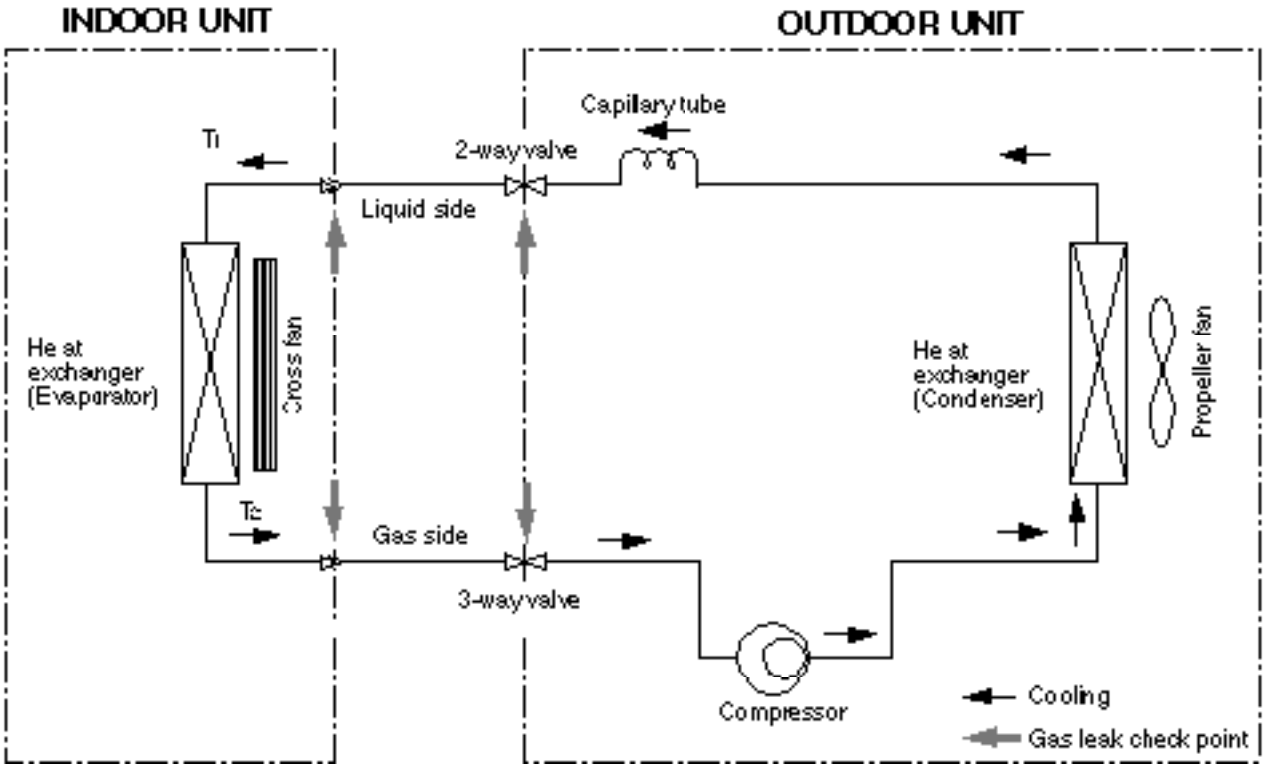
MEMO

7. Block Diagrams

7-1 Micro Computer Block Diagram



7-2 Refrigerating Cycle Block Diagram



Refrigerating cycle temperature and pressure

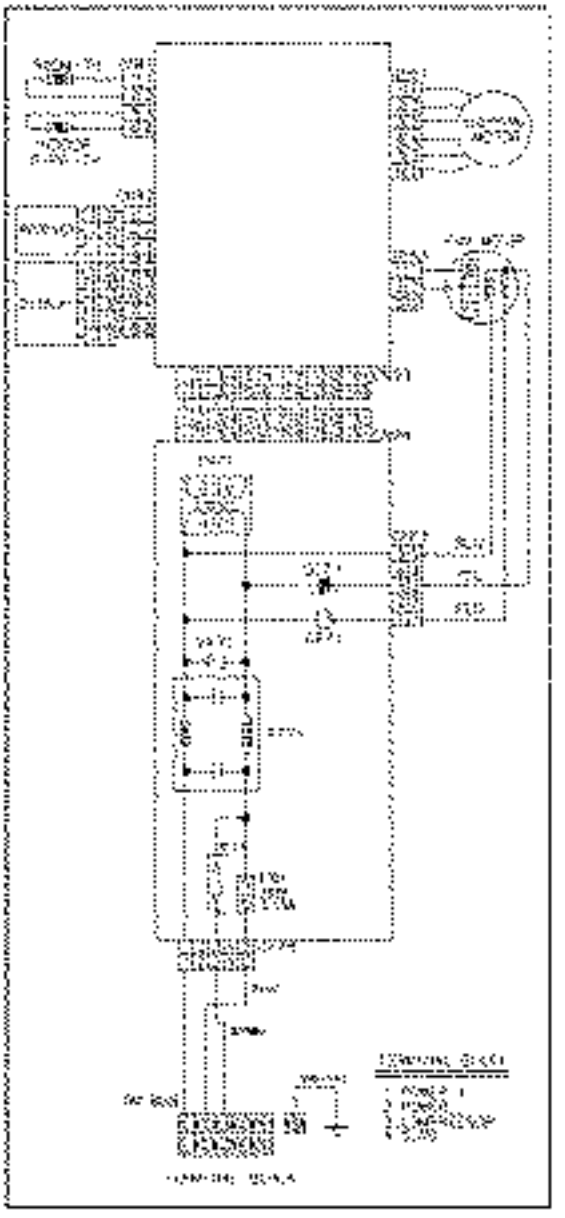
Operating Condition		STD Pressure (kg/cm^2G) 3-WAY V/V	Piping Temp.		Use Temp. Condition (°C)			
			T1	T2	Indoor		Outdoor	
					DB	WB	DB	WB
Cooling	Standard	4.0~5.0	10~12	10~12	27	19	35	24
	Max over load	-	16~18	14~18	29	19	54	24
	Low temp	-	1~4	1~4	21	16	21	16

MEMO

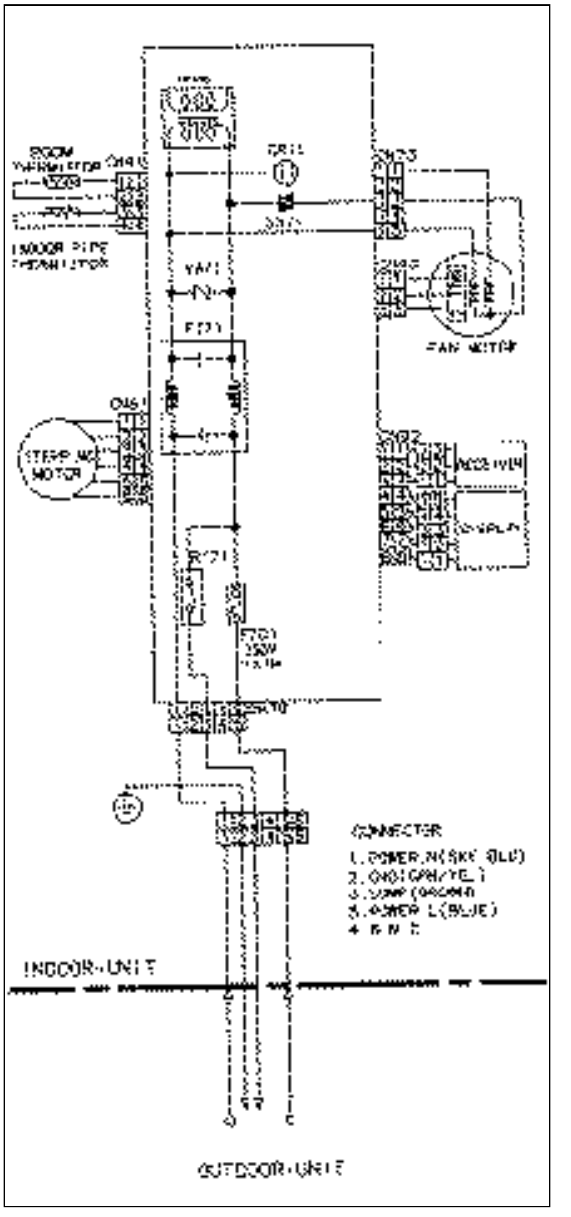
9. Wiring Diagrams

9-1 Indoor Unit

- **AS-180UE/AS181UE/AS18A1UD/AS18A1UE**

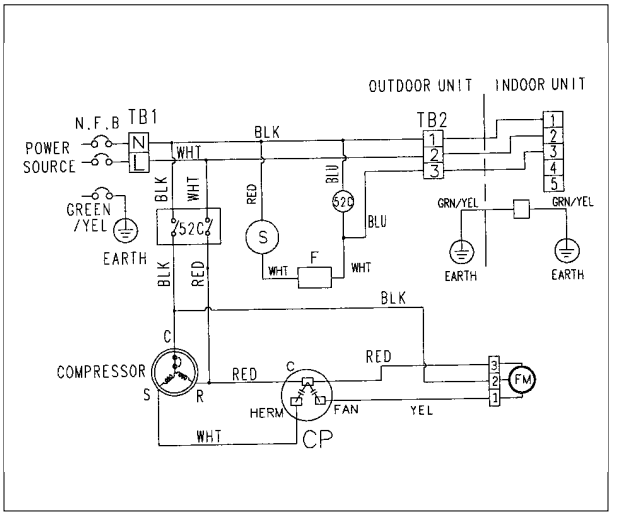


- **AS-2408BR**



9-2 Outdoor Unit

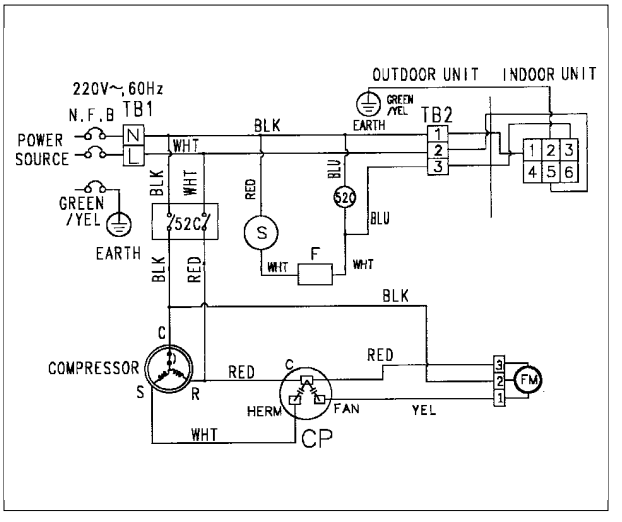
9-2-1 AS180UE/AS181UE/US18A1UD/US18A1UE



	NAME
TB1,2	TERMINAL BLOCK
FM	FAN MOTOR
52C	MAGNETIC CONTACTOR
CP	CAPACTOR
F	FUSE
S	SPARK-KILLER

	AS180UE/AS181UE/US18A1UE	US18A1UD
CP	40/2.5μFx450VAC	45/2.5μFx450VAC
POWER	220-240V~,50Hz	200-220V~,50Hz

9-2-2 AS-2408BR



	NAME
TB1,2	TERMINAL BLOCK
FM	FAN MOTOR
52C	MAGNETIC CONTACTOR
CP	CAPACTOR
F	FUSE(250V, 2A)
S	SPARK-KILLER

	AS-2408BR
CP	40/2.5μF x 450VAC

UPDA TE LOG SHEET				
Application date	Page	Part#	Note(Cause & Solution)	S/Bulletin#

Use this page to keep any special servicing information. (Service Bulletin, etc.)
If only parts number changes, Just change parts number directly on parts list.
And if you need more information, please see the service bulletin

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NoteMaster 486P Series Service manual First edition June 1994

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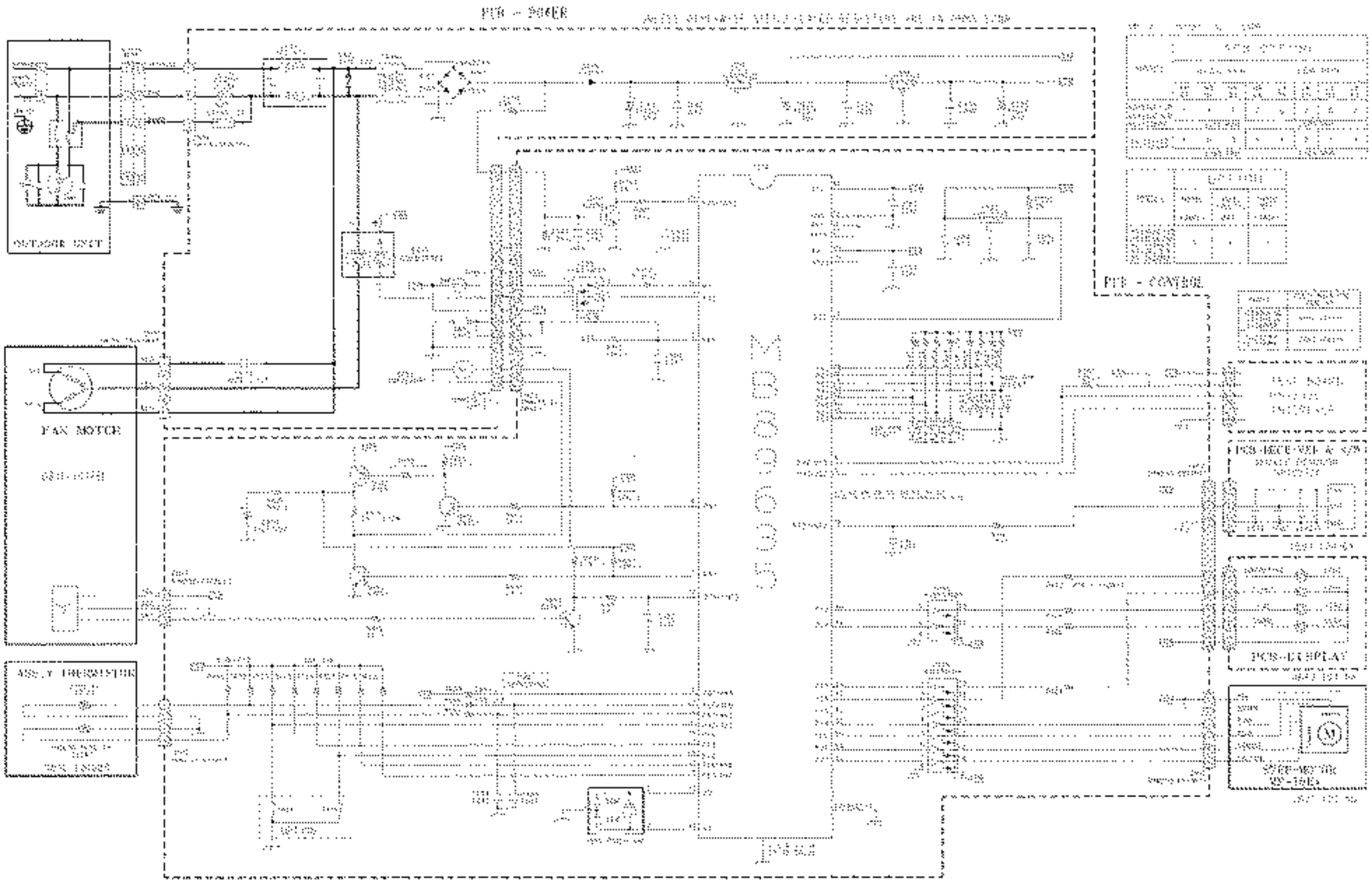
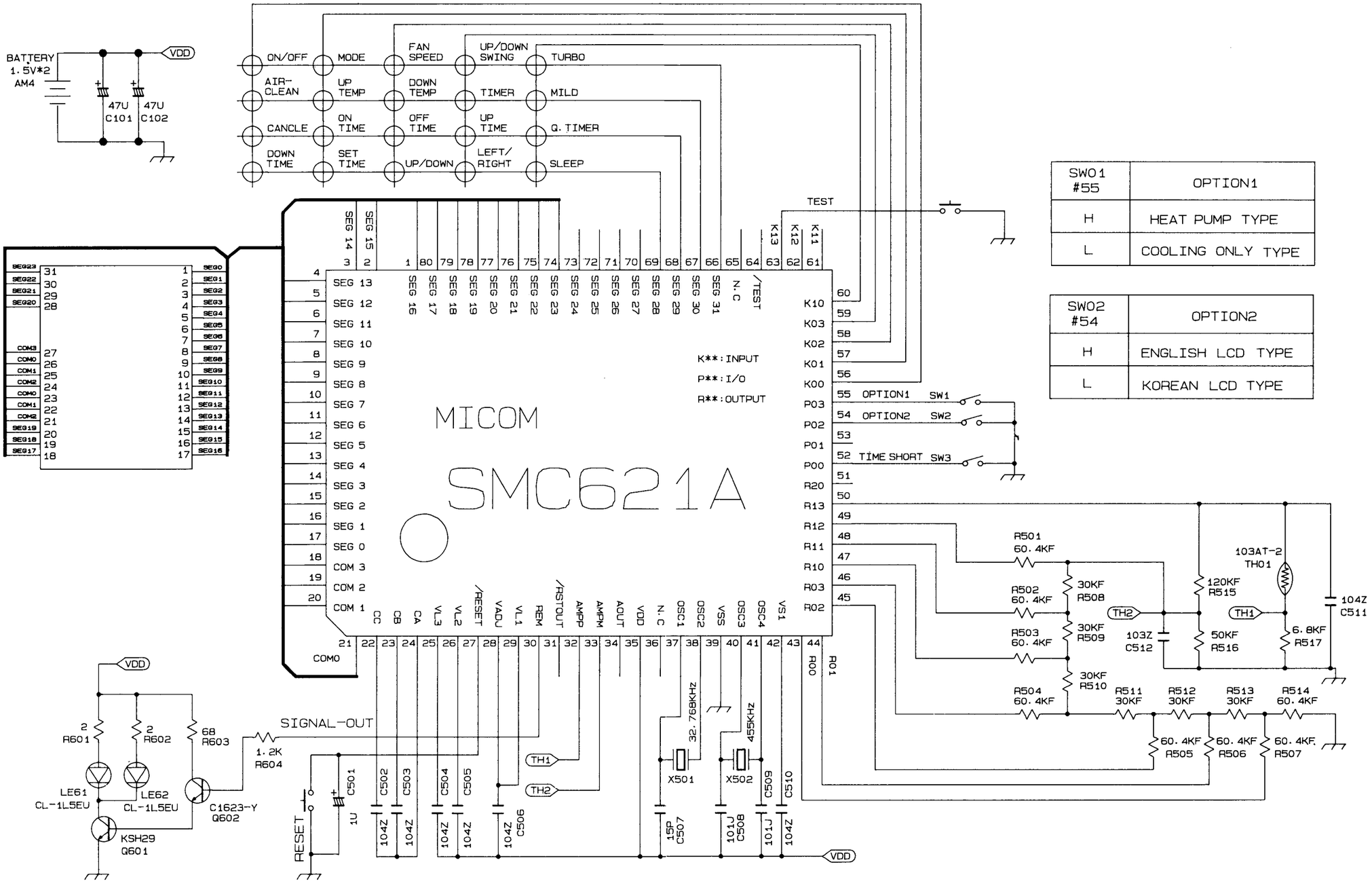
10. Schematic Diagrams

10-1 Indoor Unit





SW01 #55	OPTION1
H	HEAT PUMP TYPE
L	COOLING ONLY TYPE

SW02 #54	OPTION2
H	ENGLISH LCD TYPE
L	KOREAN LCD TYPE